

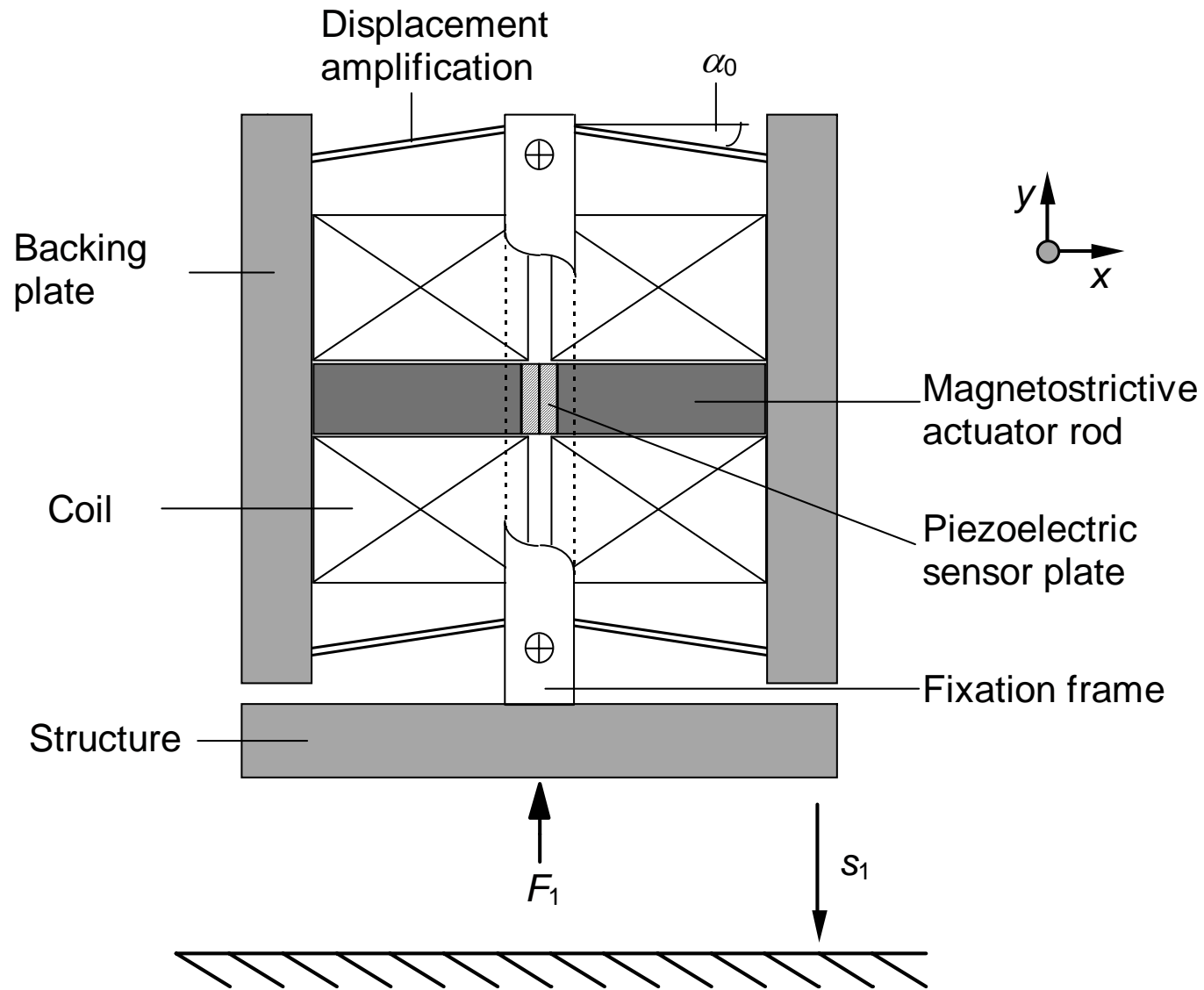
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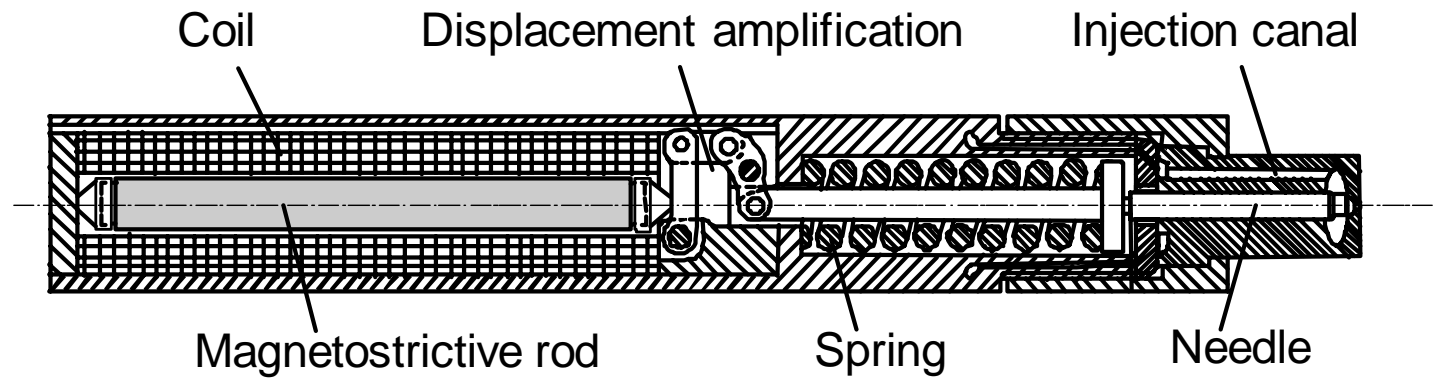
# Modeling and Compensation of Complex Nonlinearities with Memory in Systems with Active Materials

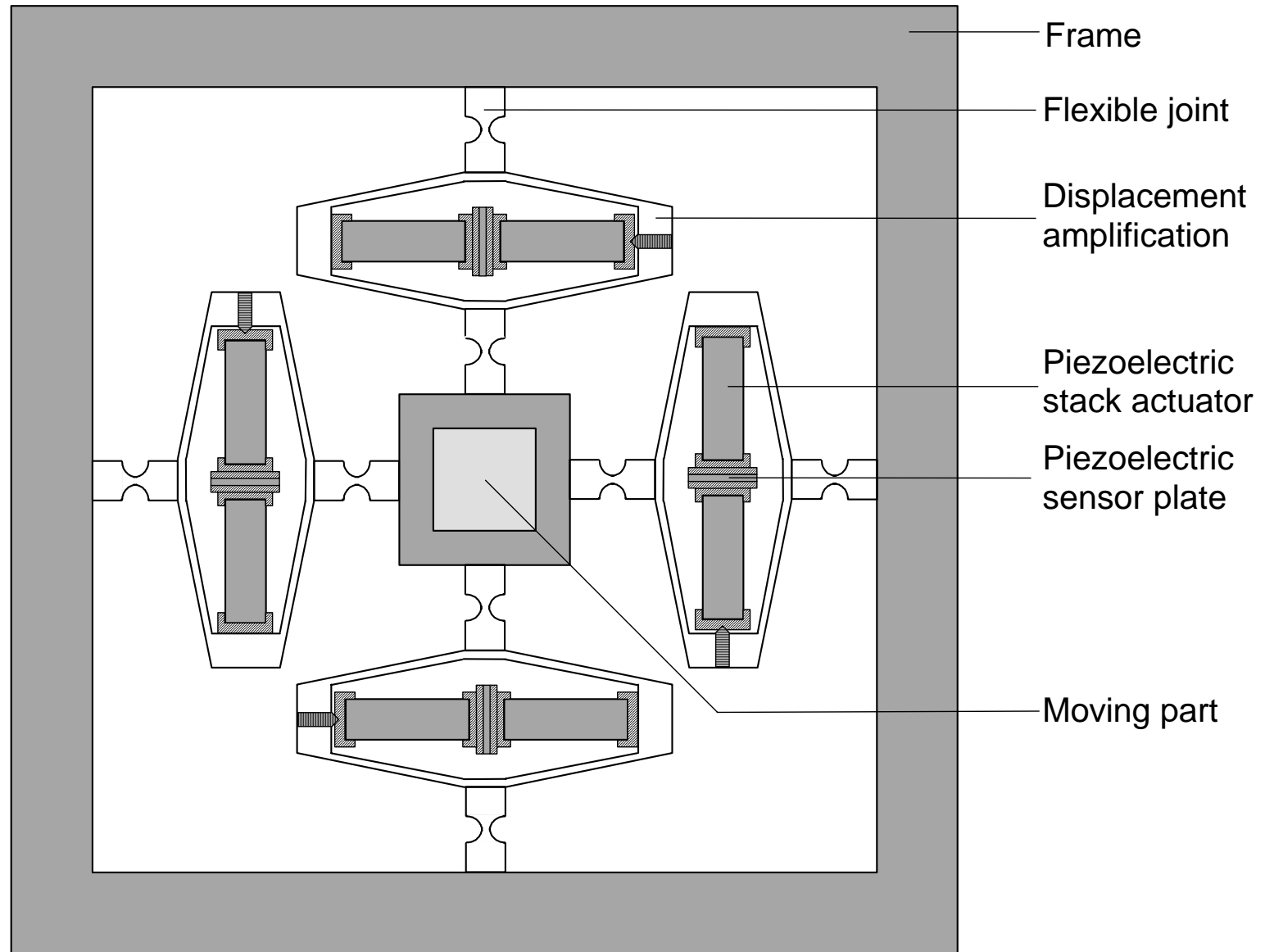
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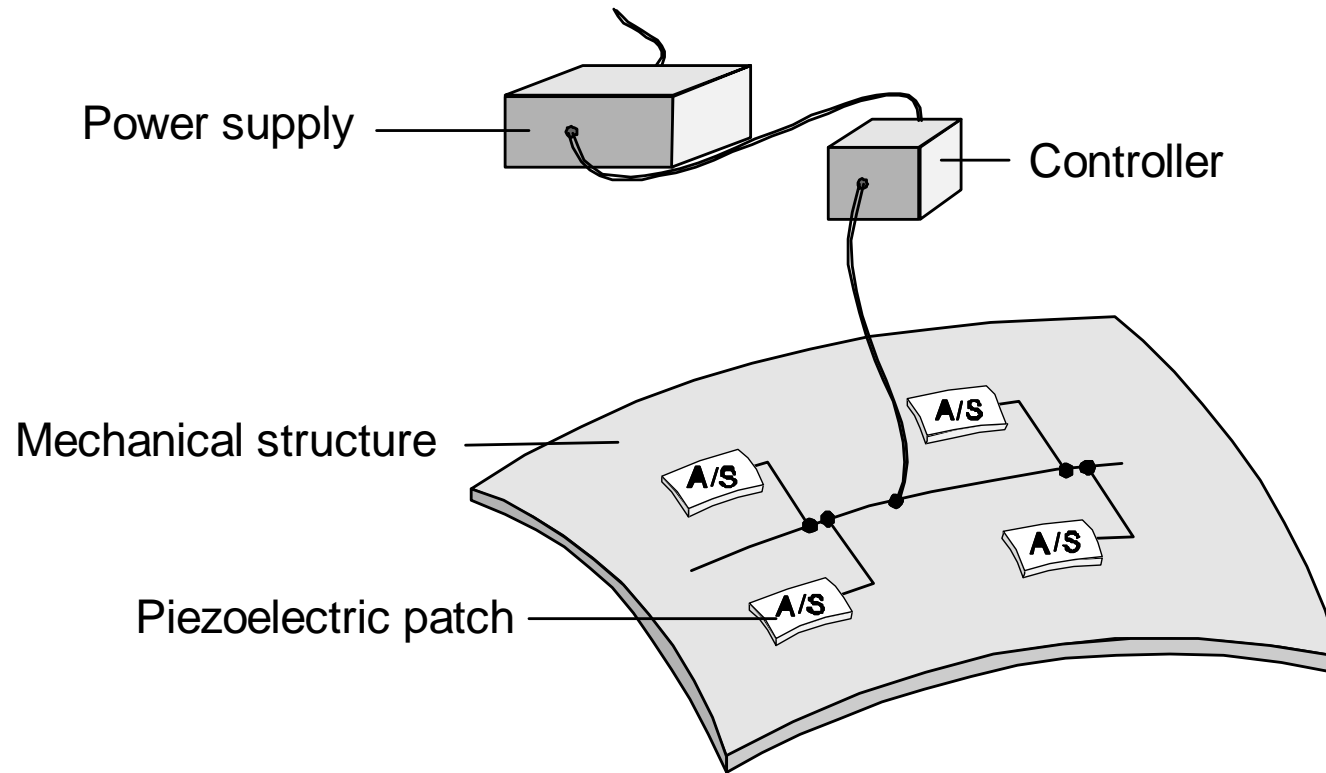
Workshop on „Direct and Inverse Problems in Piezoelectricity“, Linz, Austria, 6./7. Oct. 2005  
Johann Radon Institute for Computational and Applied Mathematics (RICAM)

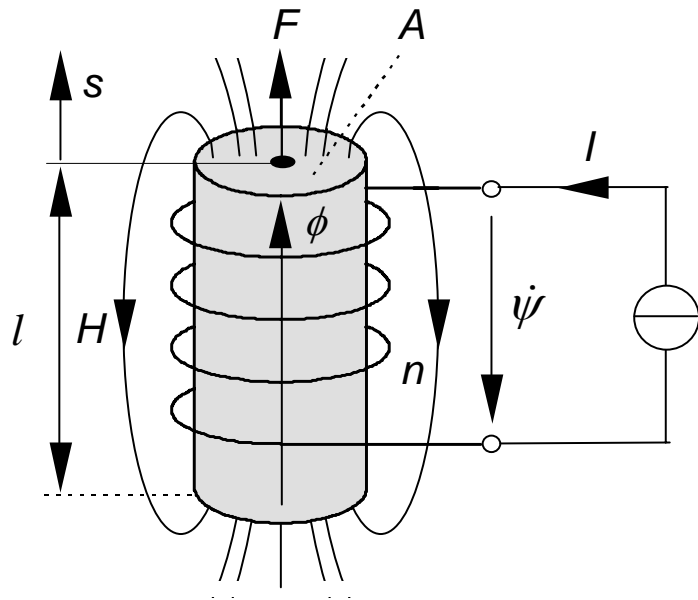
1. Systems with Active Materials
2. Solid-State Actuators
3. Experimental Structure Analysis of Material Properties
4. Modeling of Memory Nonlinearities in Solid-State Actuators
5. Compensator Design
6. Applications: Self-sensing Solid-state Actuator
7. Conclusions and Prospects







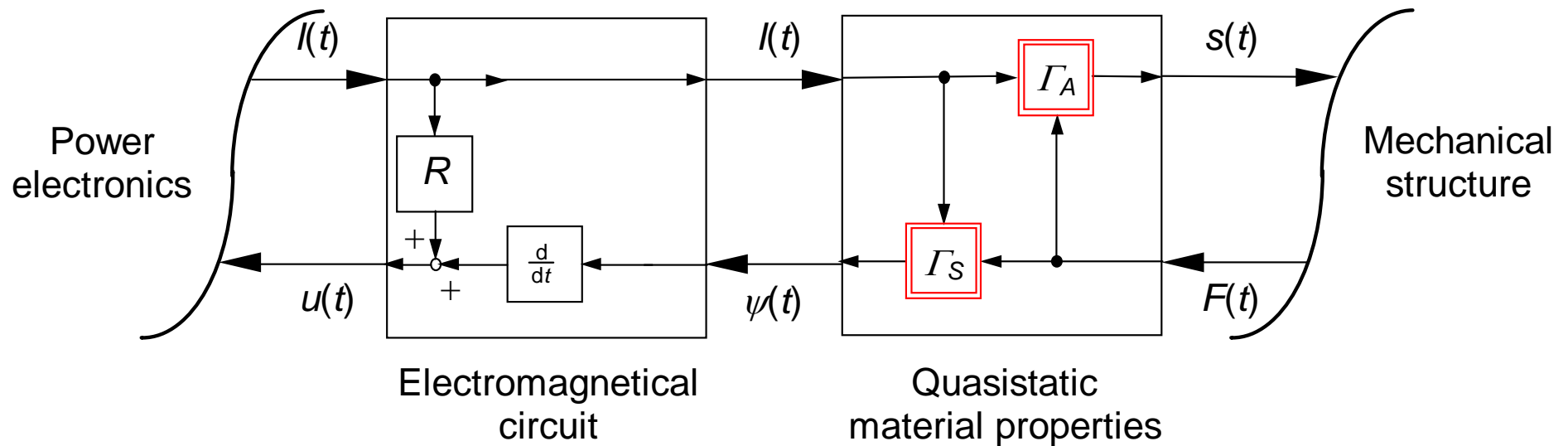


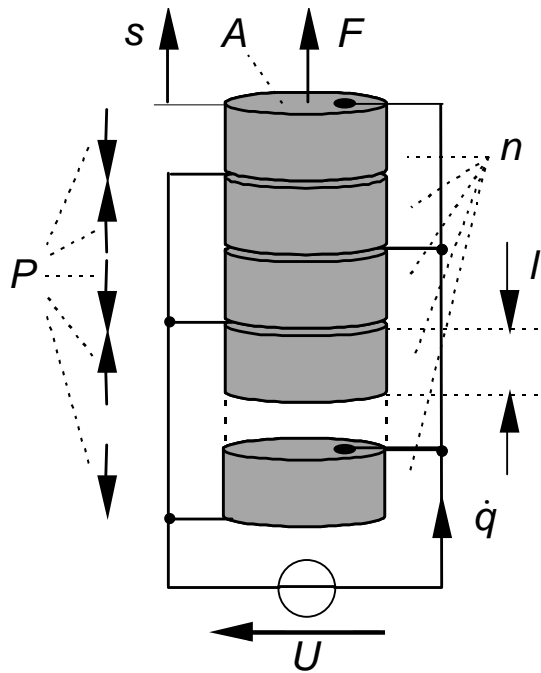


Induction law:  $u(t) = \dot{\psi}(t) + RI(t)$

Sensor equation:  $\psi(t) = \Gamma_S[I, F](t)$

Actuator equation:  $s(t) = \Gamma_A[I, F](t)$

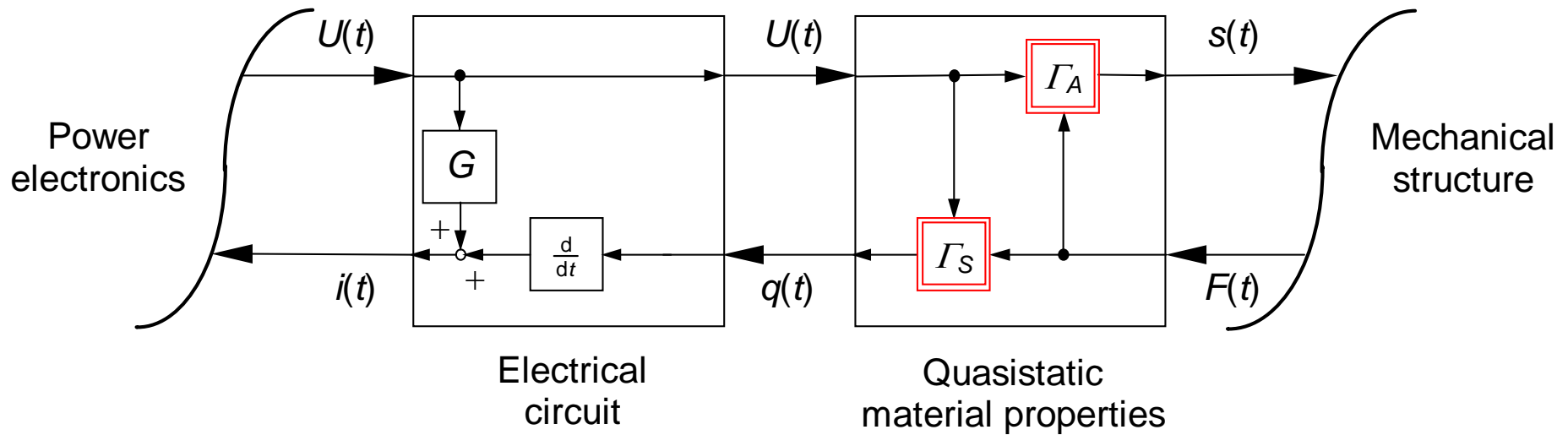




Isolation properties:  $i(t) = \dot{q}(t) + GU(t)$

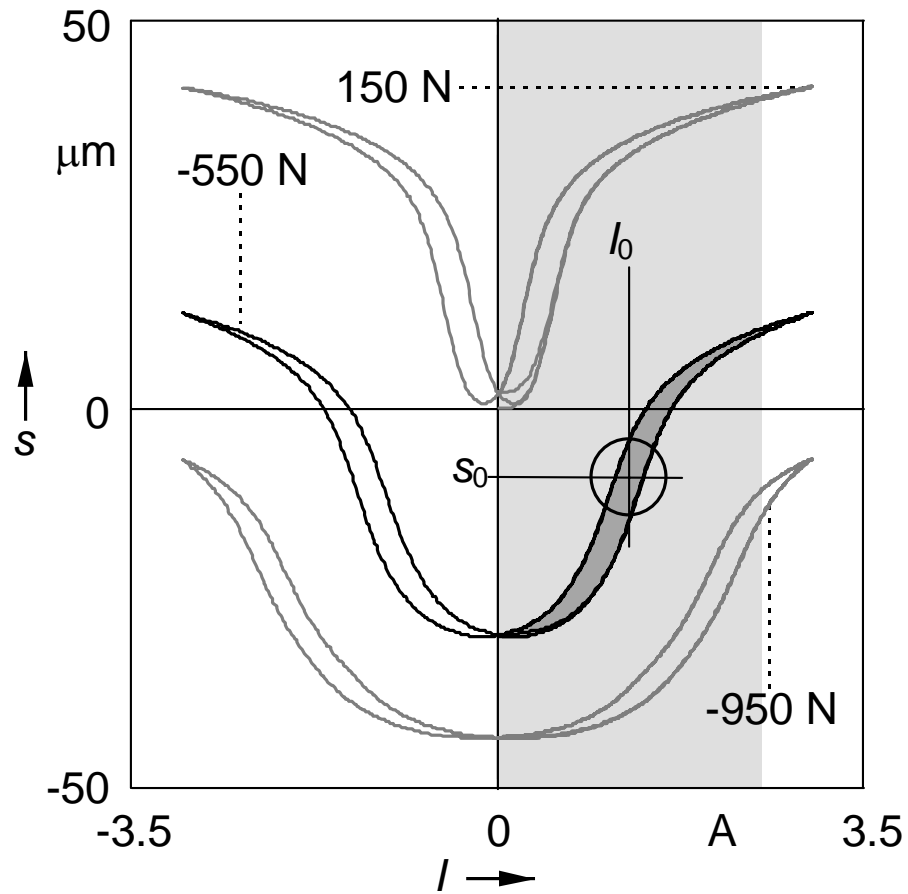
Sensor equation:  $q(t) = \Gamma_S[U, F](t)$

Actuator equation:  $s(t) = \Gamma_A[U, F](t)$



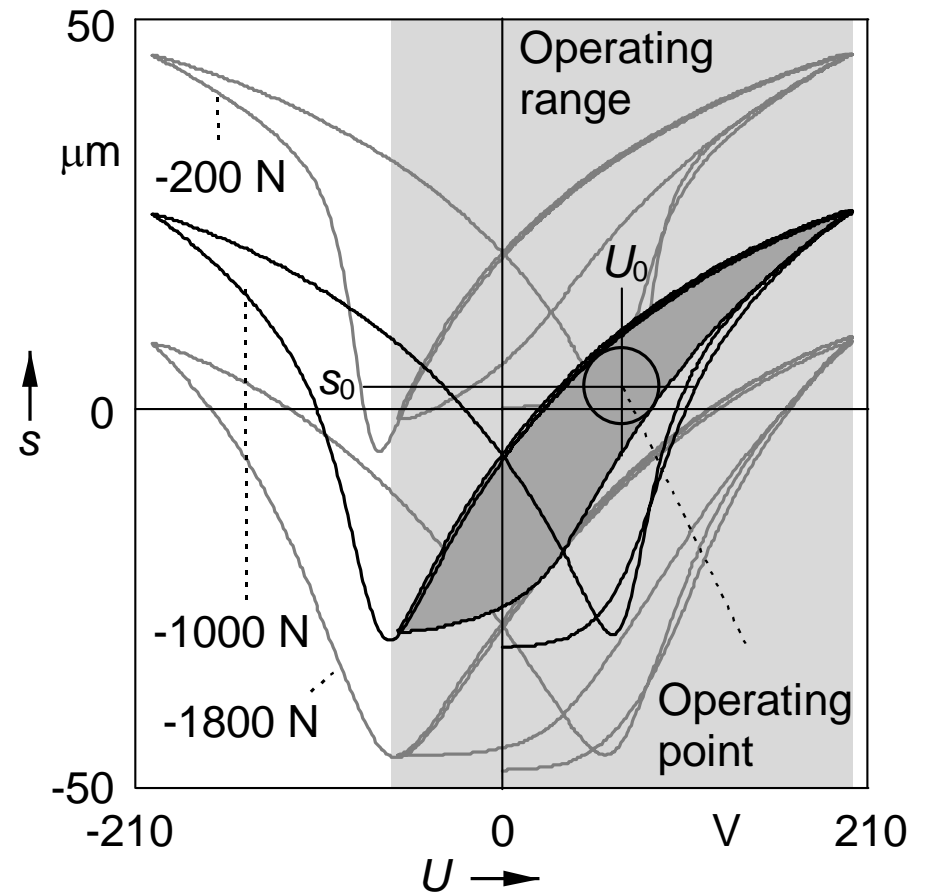


Magnetostrictive actuator

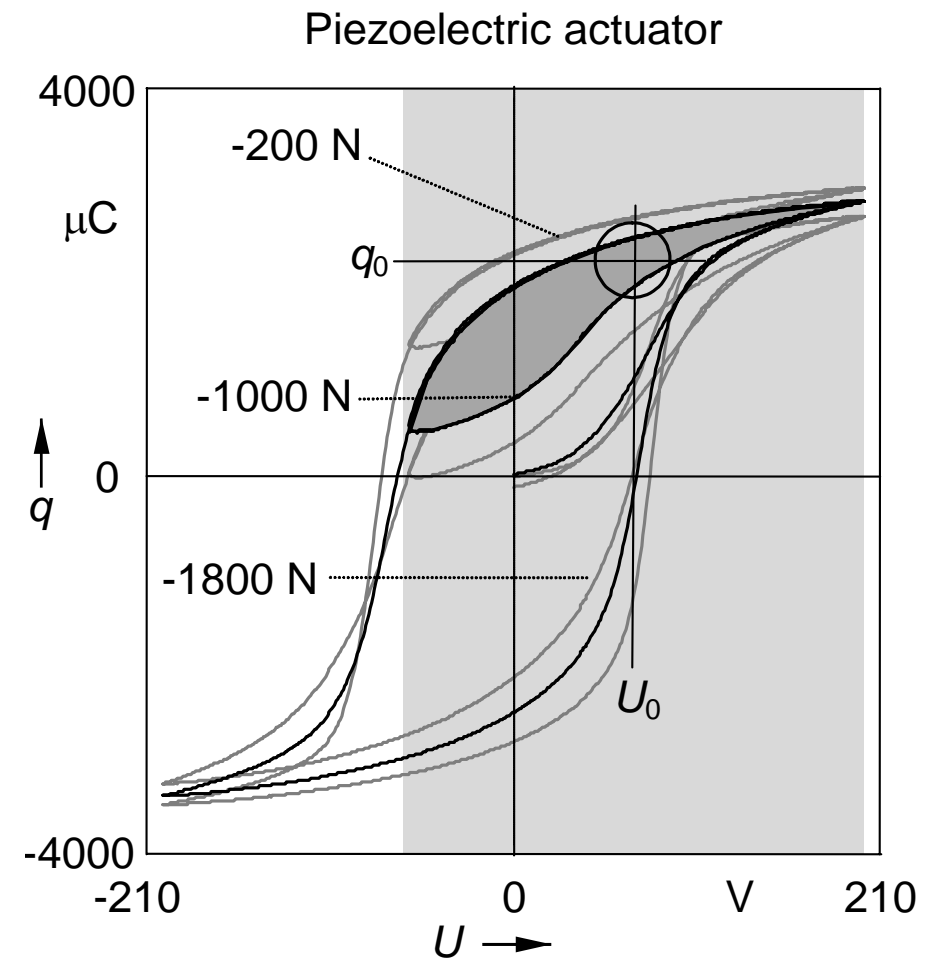
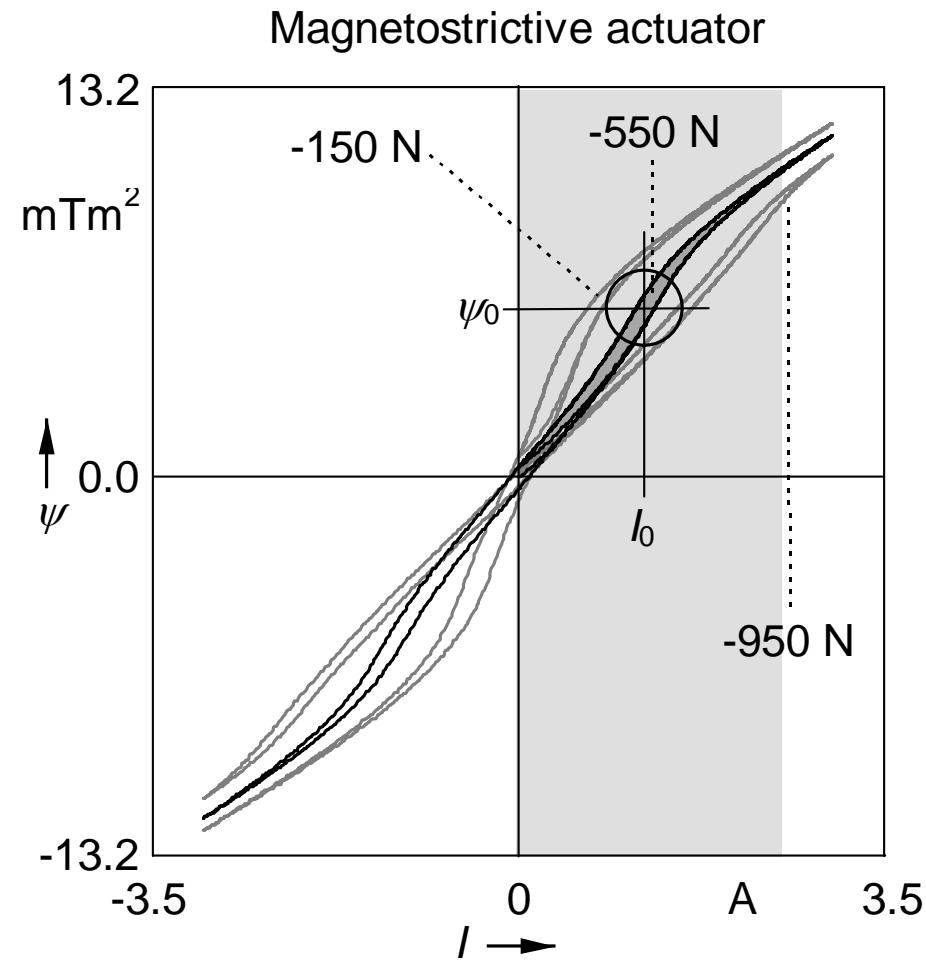


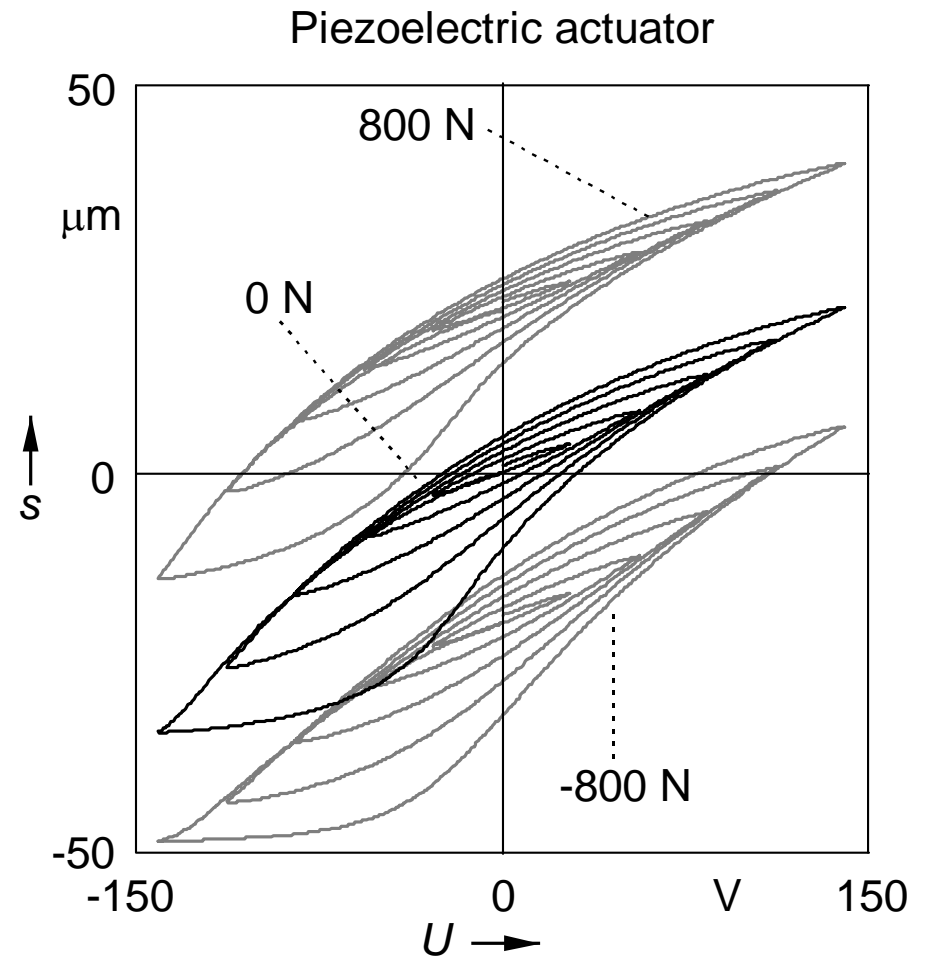
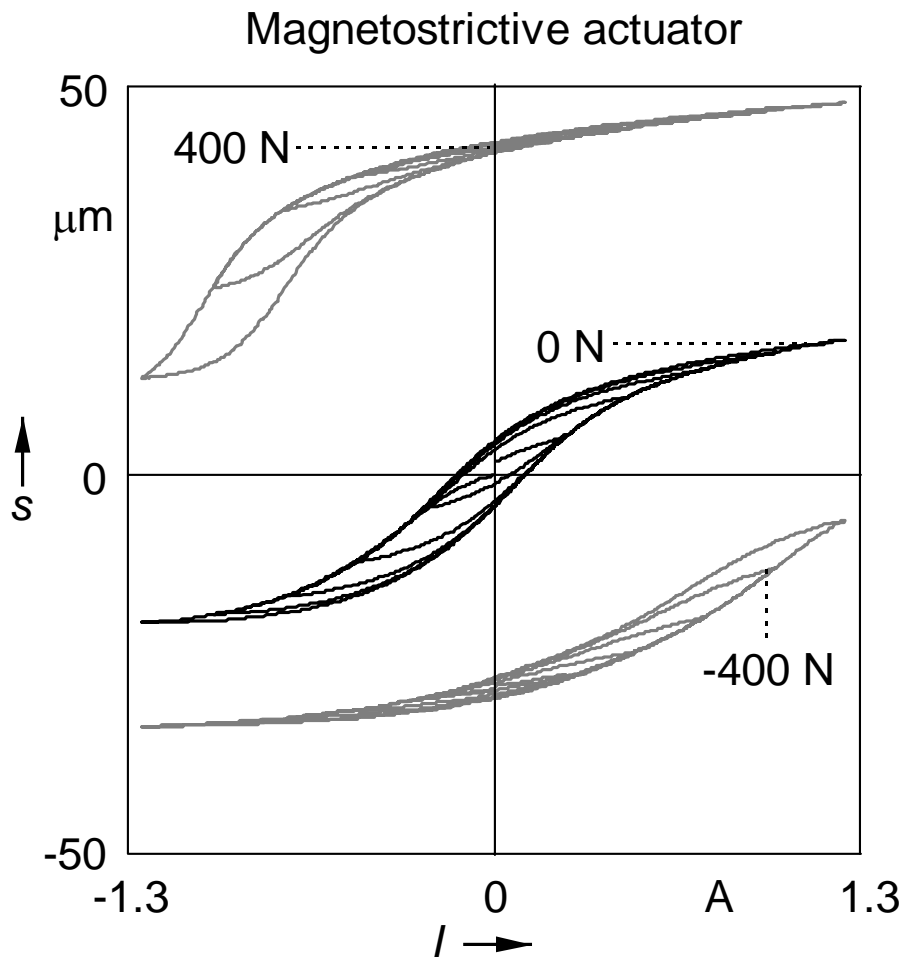
$$s(t) = \Gamma_A[I, F](t)$$

Piezoelectric actuator



$$s(t) = \Gamma_A[U, F](t)$$



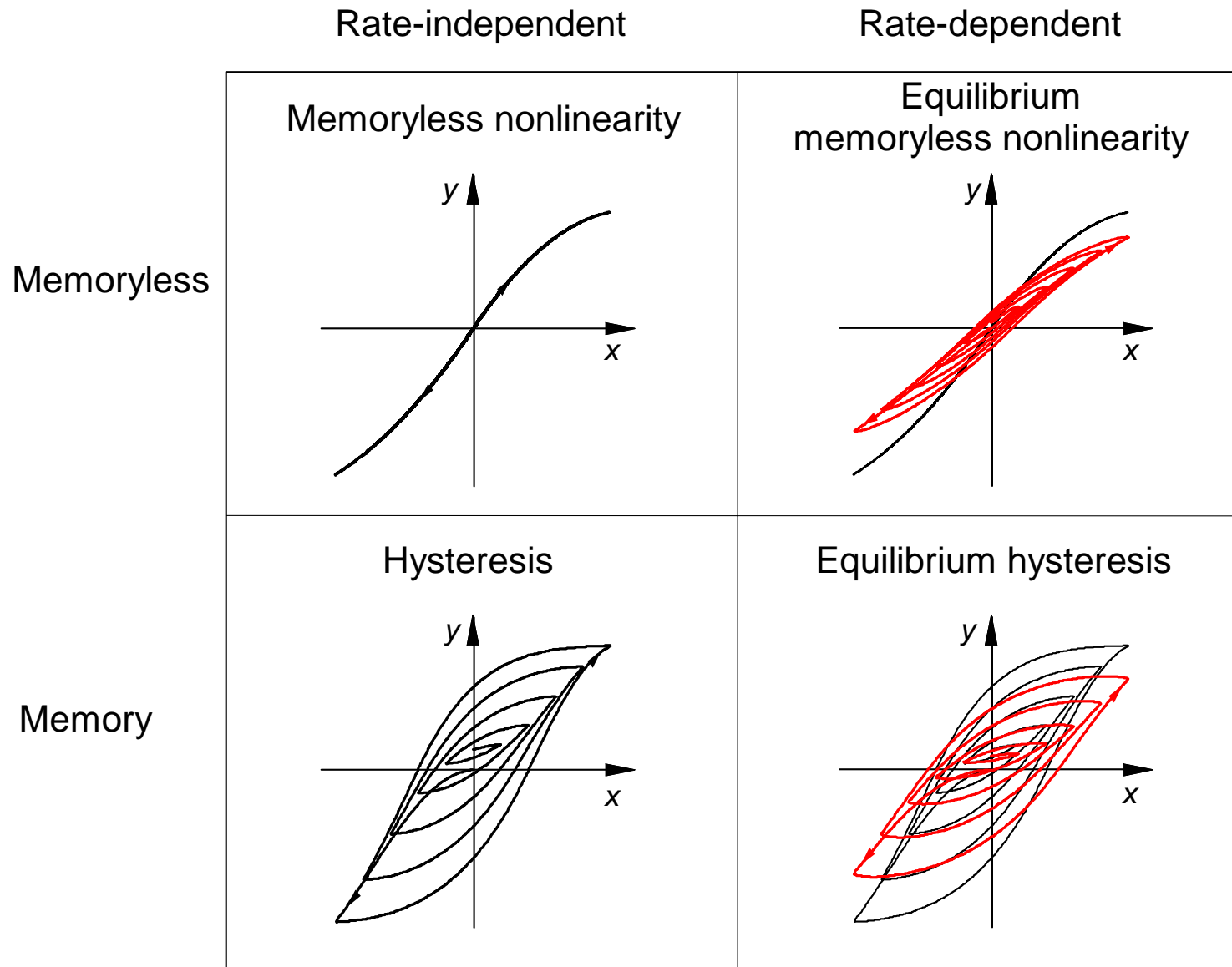


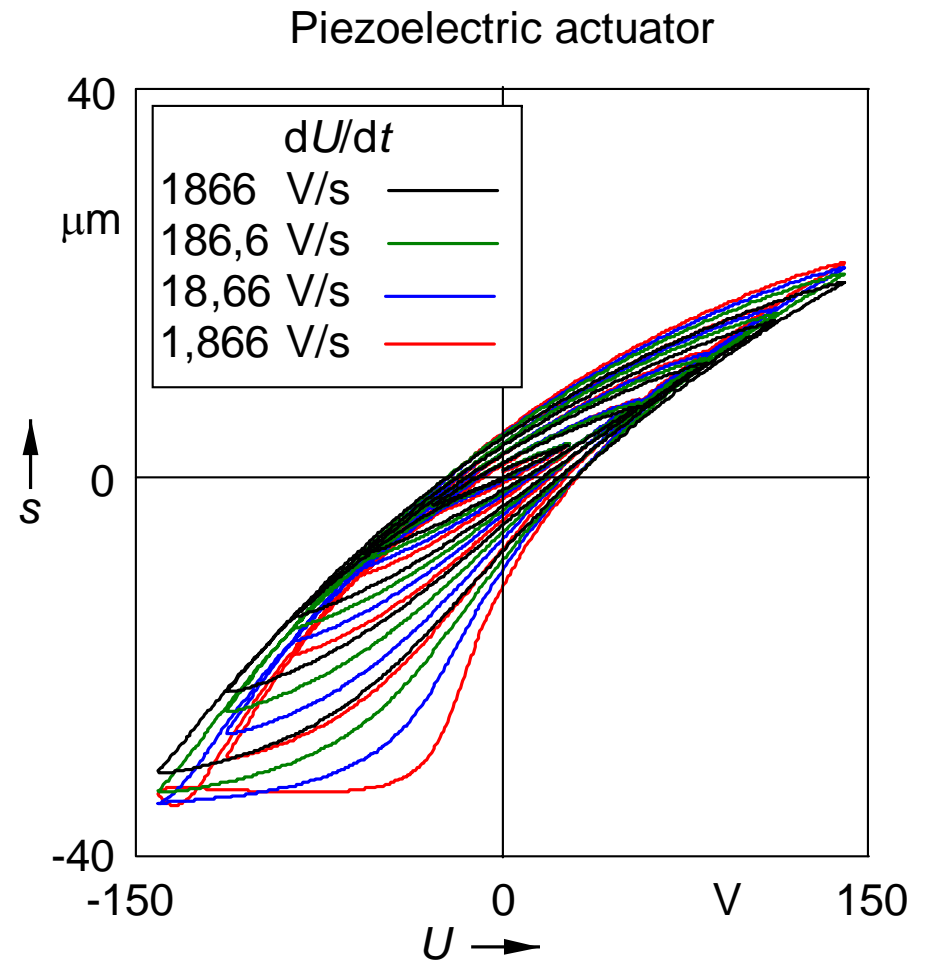
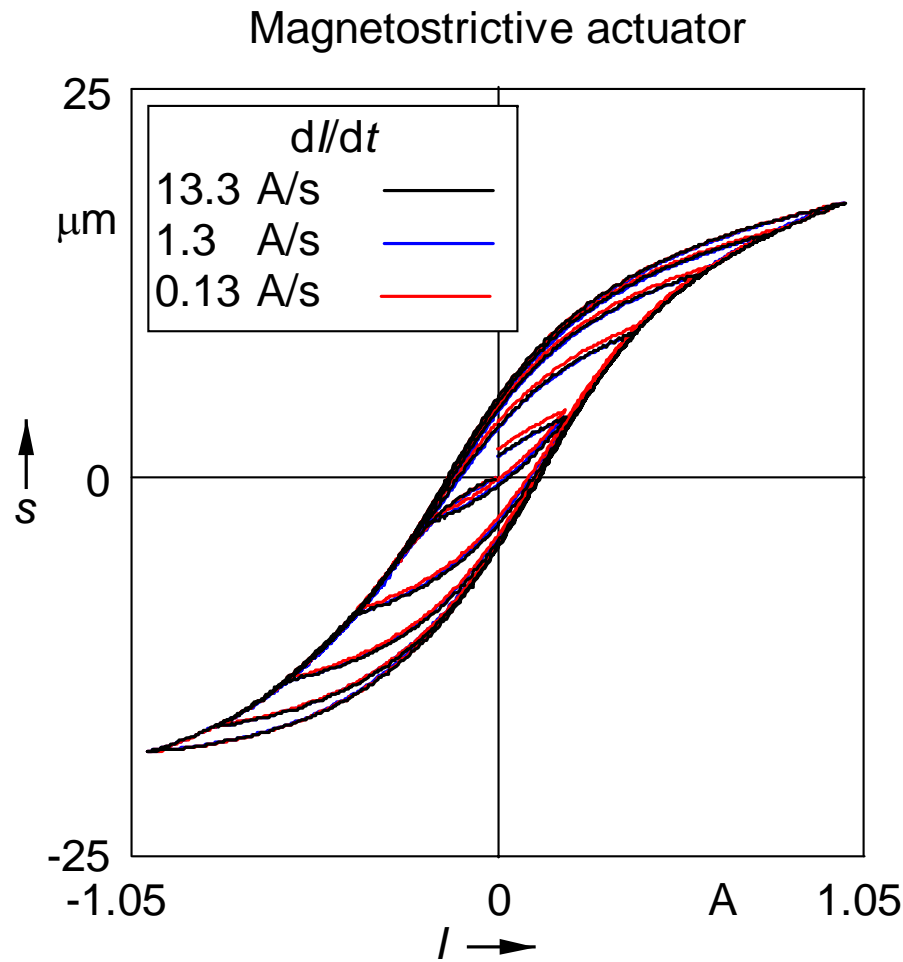
Sensor equation:  $\psi(t) = \Gamma_S[I](F, t)$

Actuator equation:  $s(t) = \Gamma_A[I](F, t)$

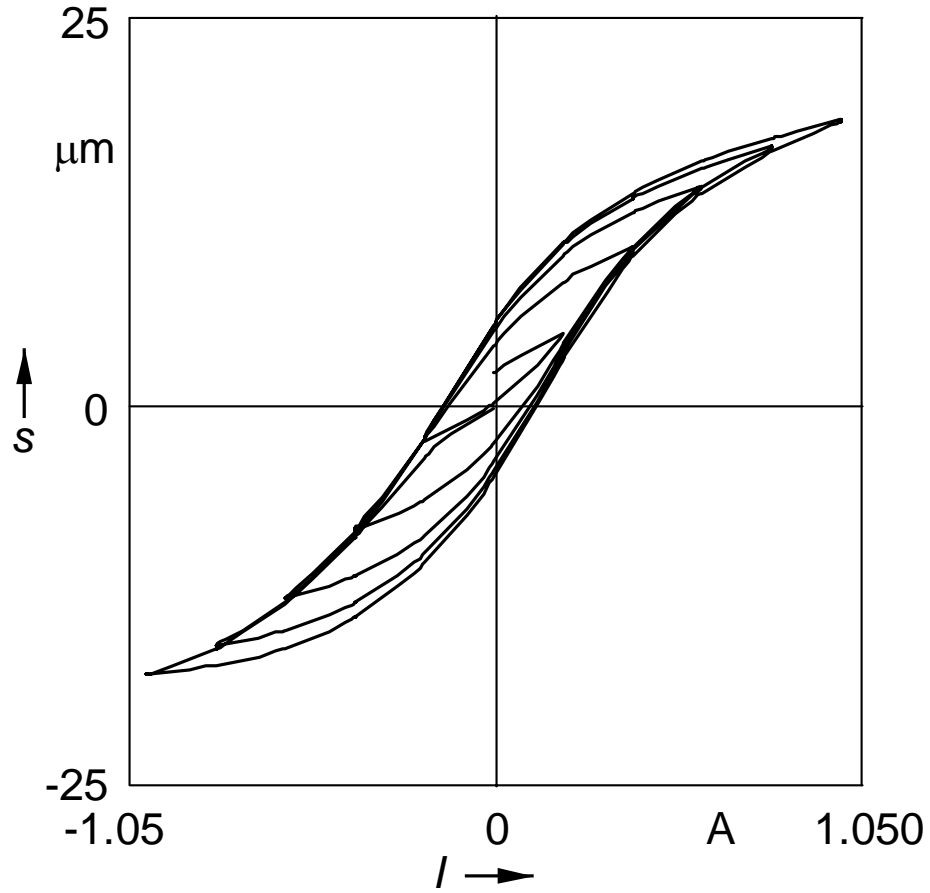
$q(t) = \Gamma_E[U](t) + \Gamma_S[F](t)$

$s(t) = \Gamma_A[U](t) + \Gamma_M[F](t)$



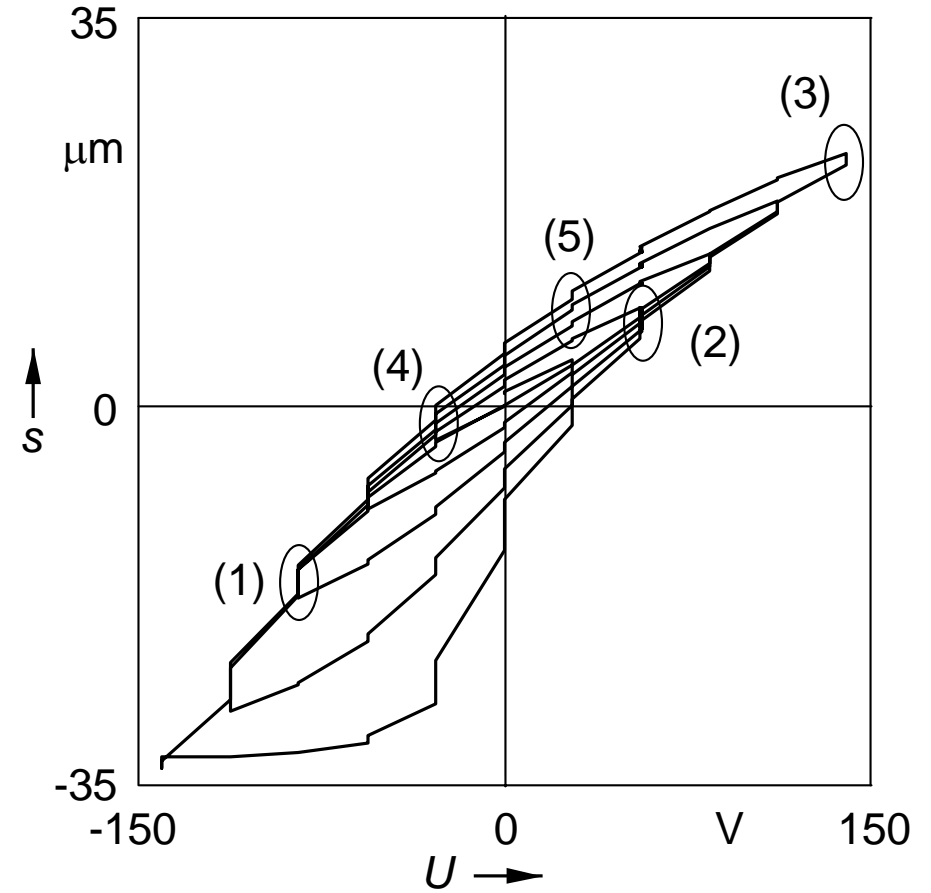


Magnetostrictive actuator

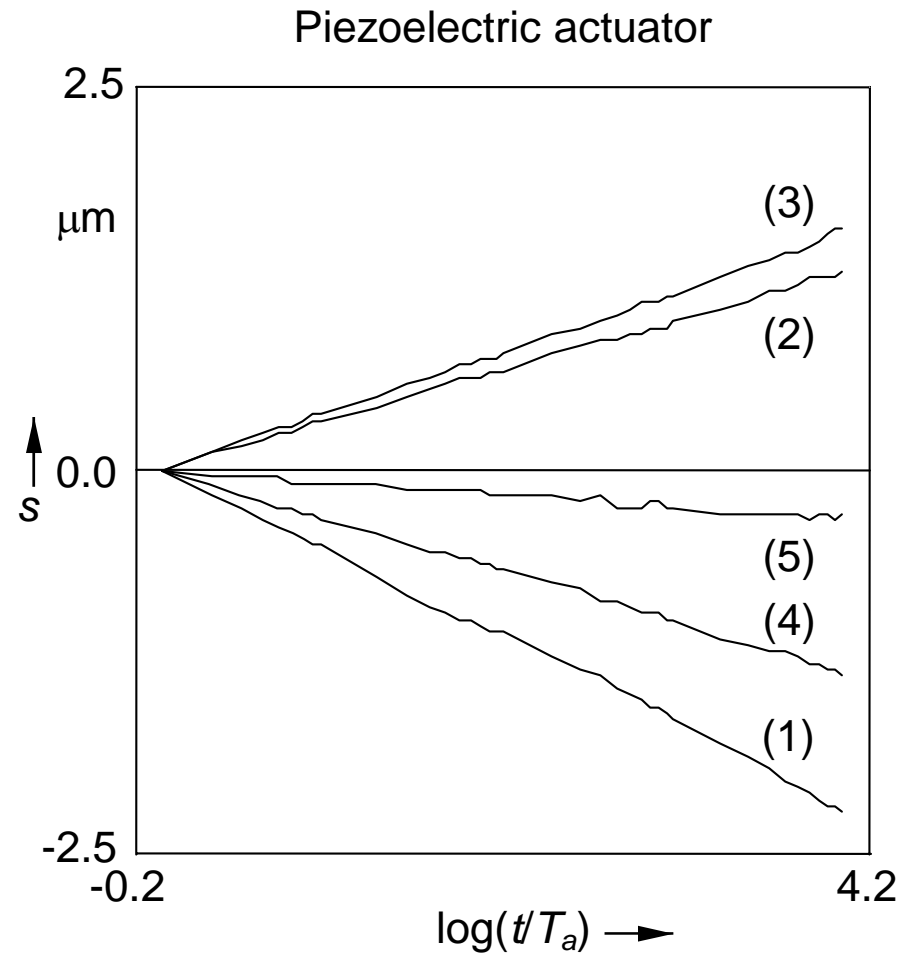
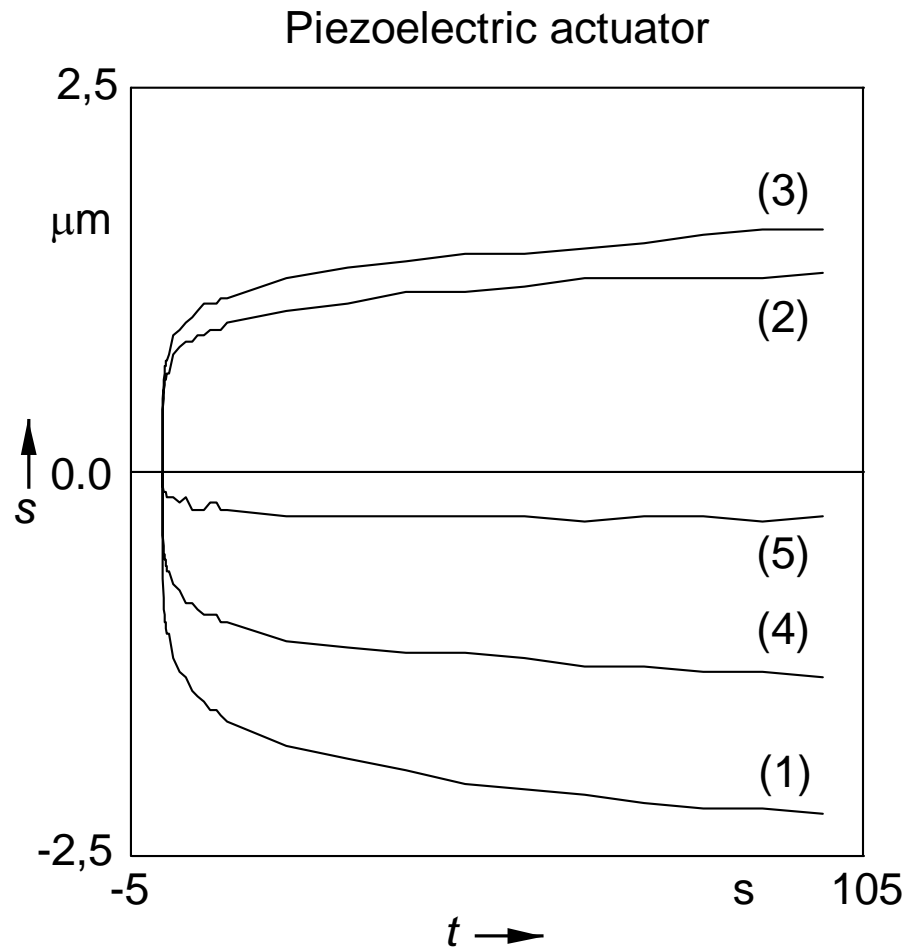


⇒ Negligible creep effects

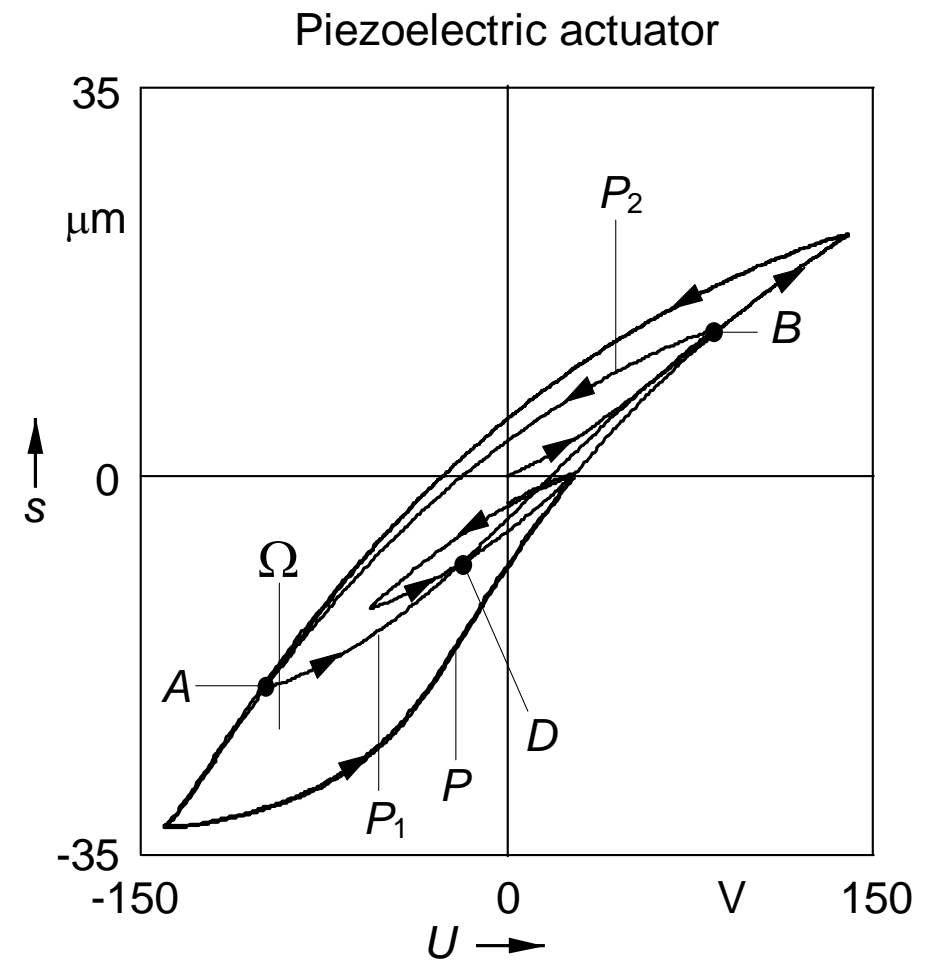
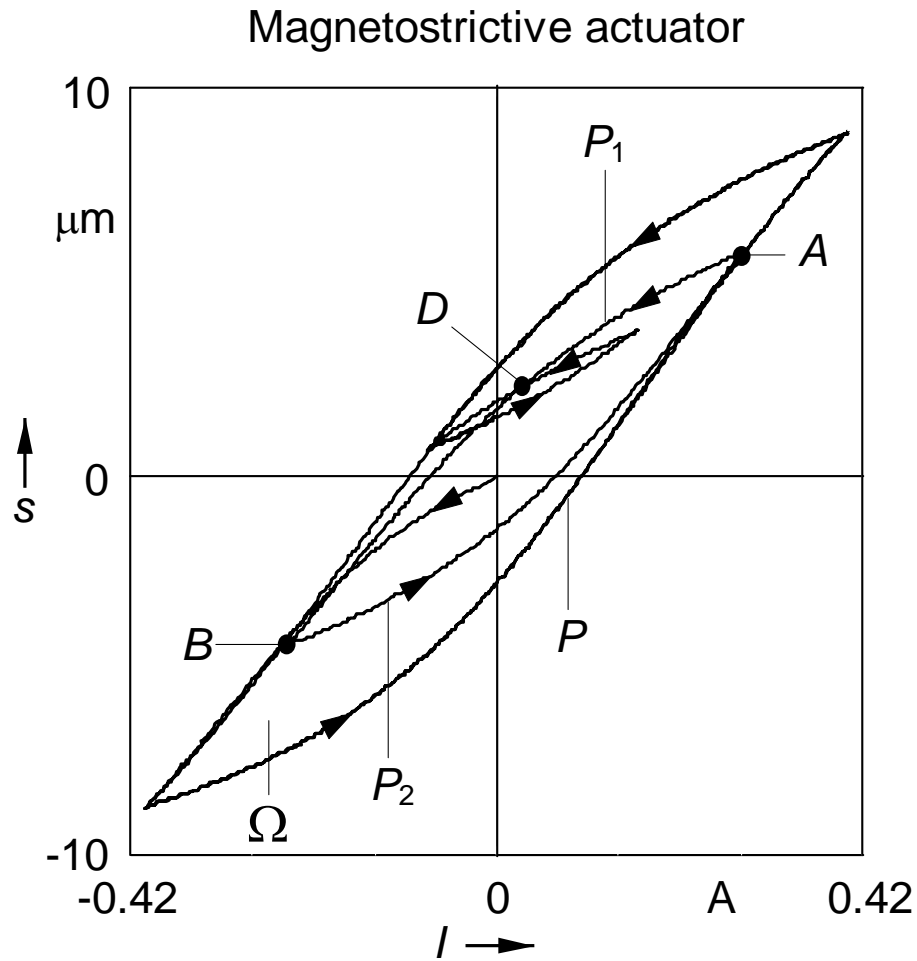
Piezoelectric actuator



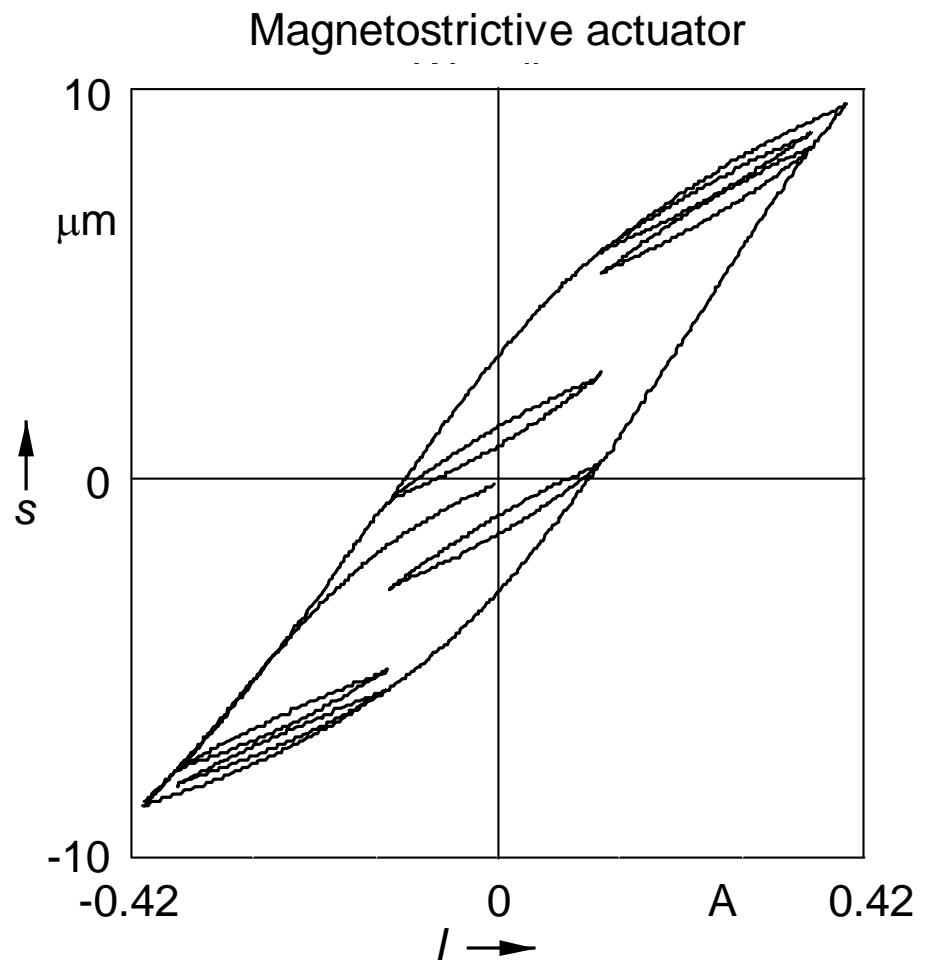
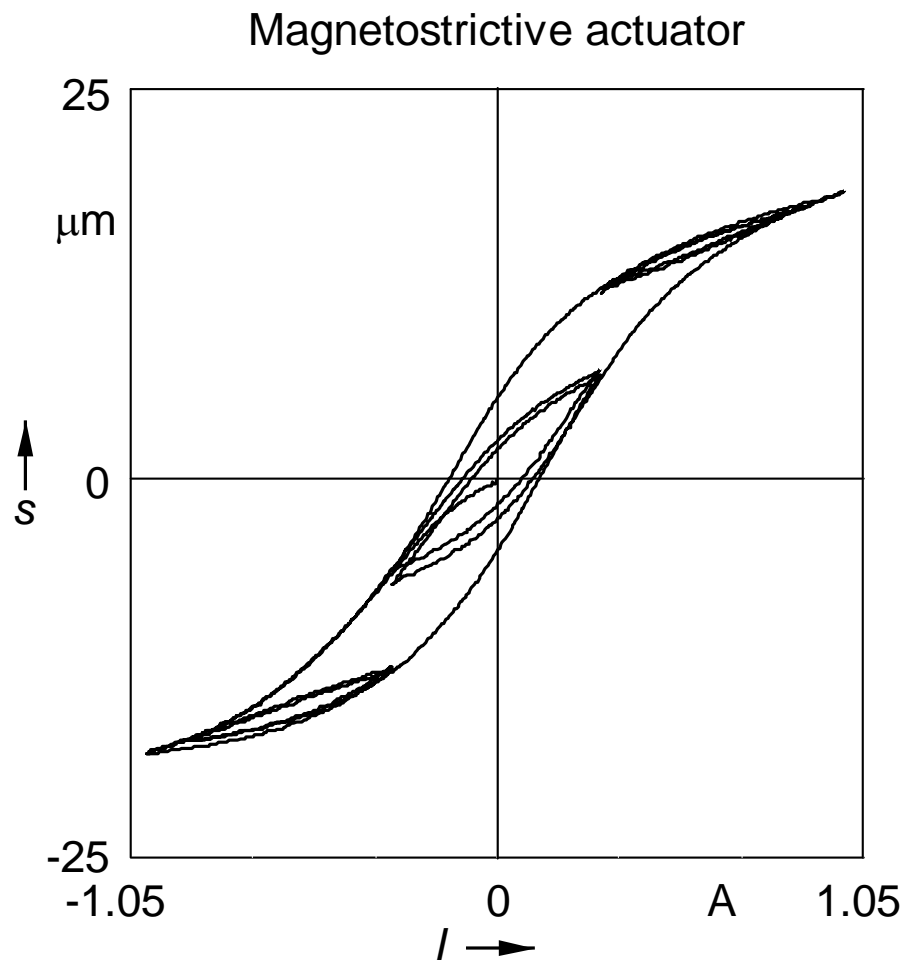
⇒ Strong creep effects

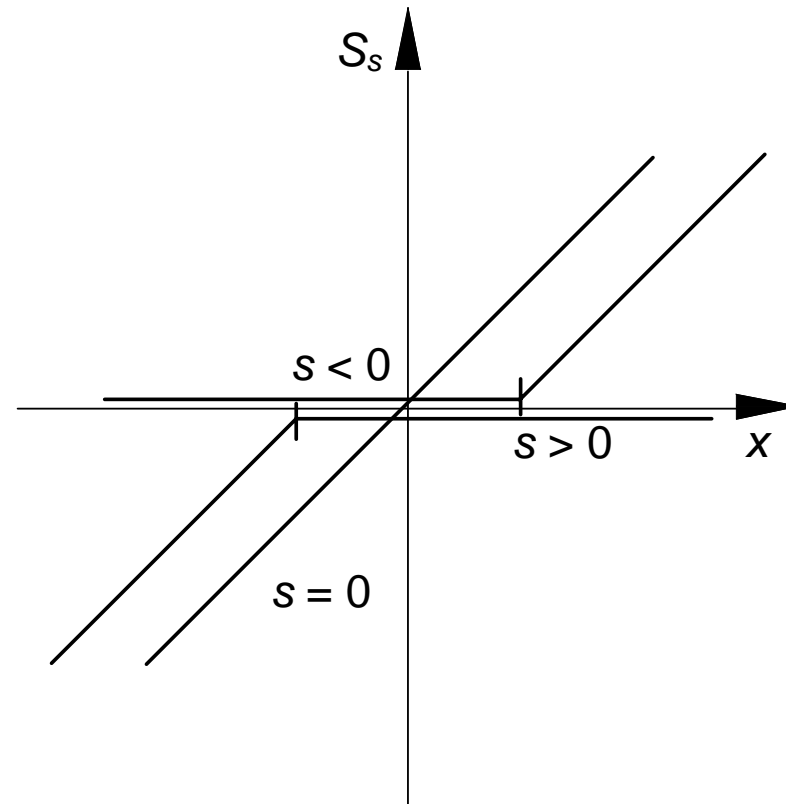


$\Rightarrow$  Log( $t$ )-type creep dynamics

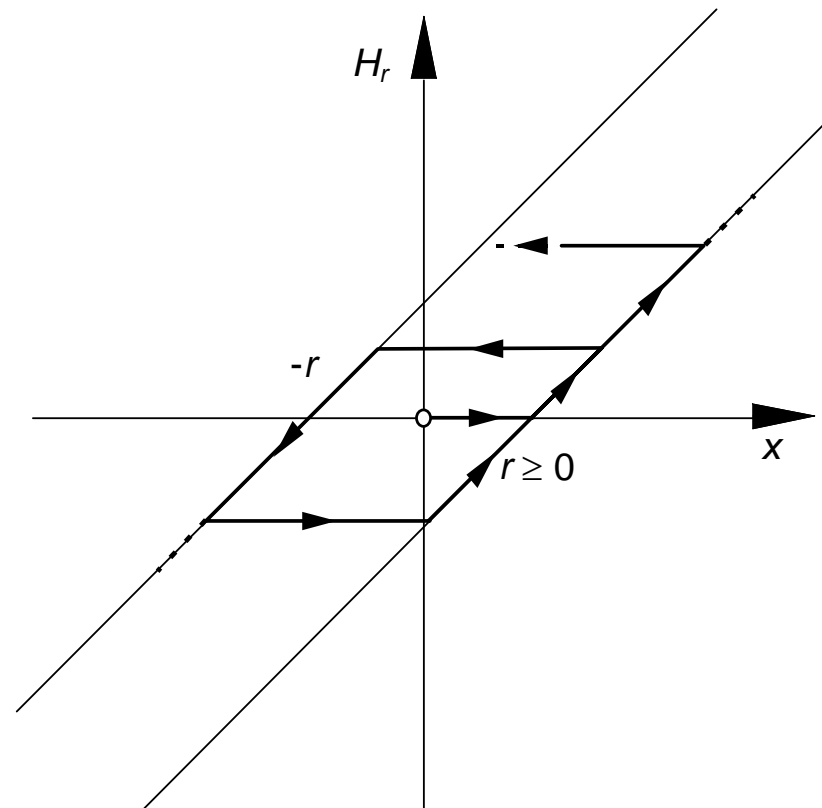








$$S_s(x(t)) := \begin{cases} \max\{x(t) - s, 0\} & ; s > 0 \\ x(t) & ; s = 0 \\ \min\{x(t) - s, 0\} & ; s < 0 \end{cases}$$

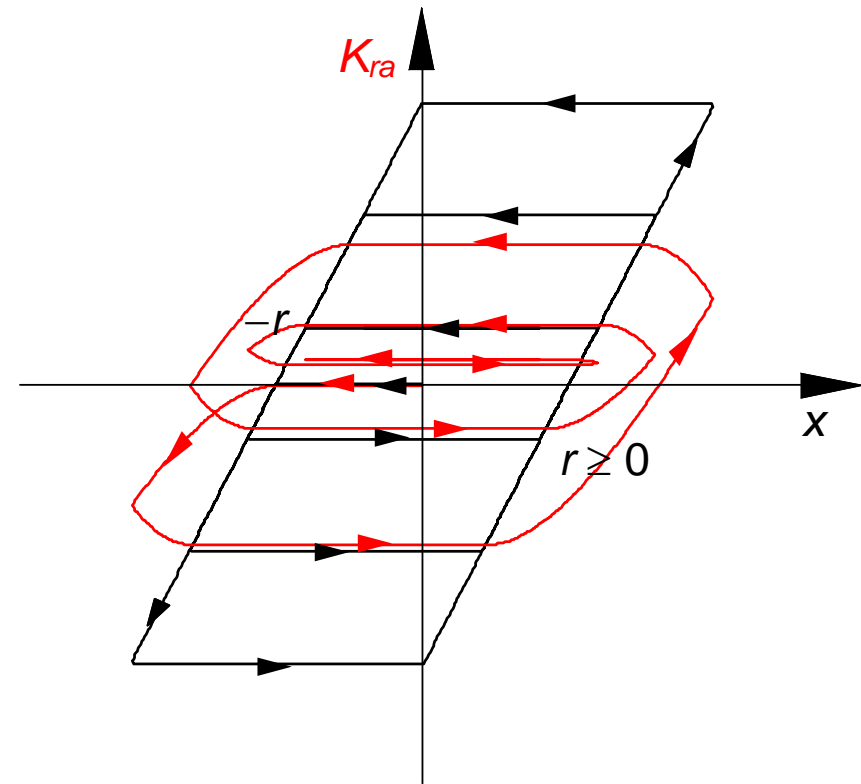
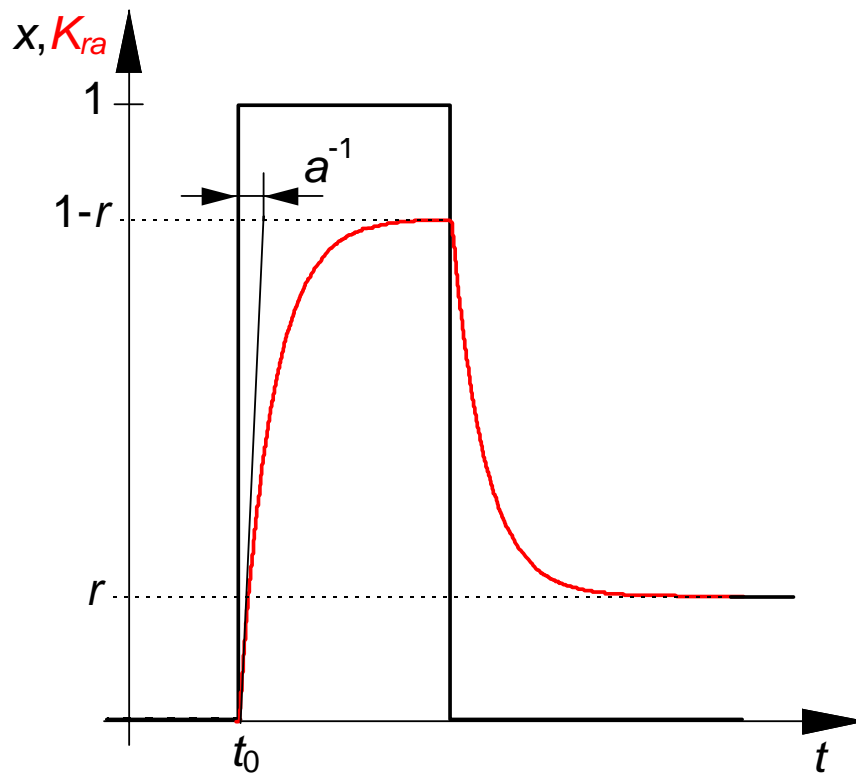


$$H_r[x, z_{H0}](t)$$



$$z_H(t) = \max\{x(t) - r, \min\{x(t) + r, z_H(t_i)\}\} \quad , \quad t_i < t \leq t_{i+1} \quad , \quad i = 0 \dots N$$

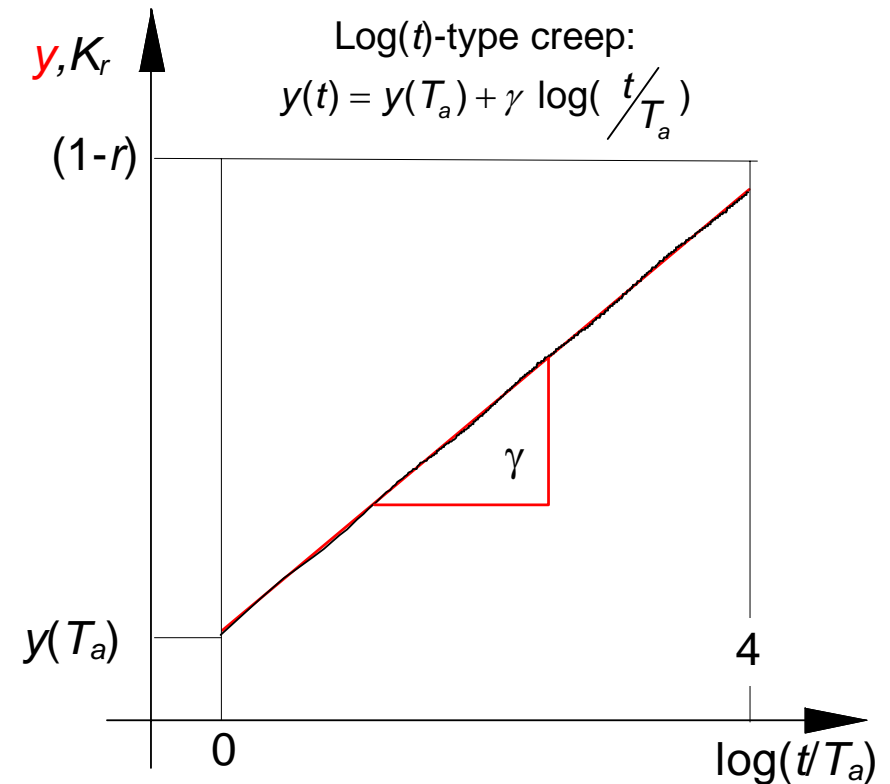
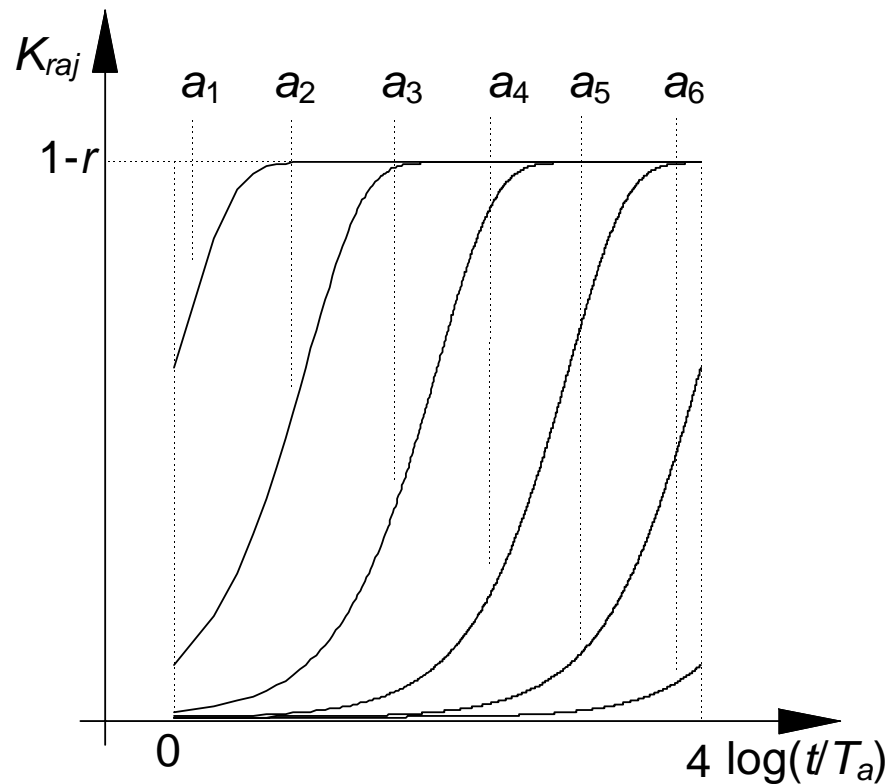
$$z_H(t_0) = \max\{x(t_0) - r, \min\{x(t_0) + r, z_{H0}\}\}$$



$$K_{ra}[x, z_{K0}](t) \Leftrightarrow \dot{z}_K(t) - a \max\{x(t) - z_K(t) - r, \min\{x(t) - z_K(t) + r, 0\}\} = 0, \quad z_K(t_0) = z_{K0}$$

$$\lim_{a \rightarrow \infty} K_{ra}[x, z_{K0}](t) = H_r[x, z_{H0}](t) \Rightarrow \lim_{\dot{x}(t) \rightarrow 0} K_{ra}[x, z_{K0}](t) = H_r[x, z_{H0}](t)$$

$$\lim_{r \rightarrow 0} K_{ra}[x, z_{K0}](t) = L_a[x, z_{L0}](t)$$

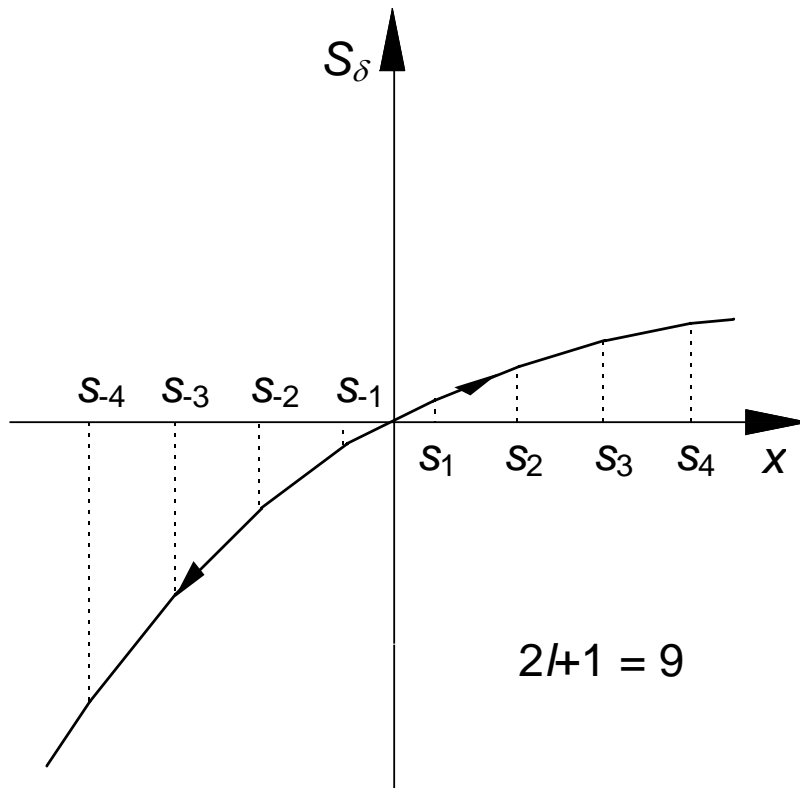


$$K_r[x, \mathbf{z}_{K0}](t) = \frac{1}{m} \sum_{j=1}^m K_{ra_j}[x, \mathbf{z}_{K0j}](t) \quad , \quad a_j = \frac{1}{10^{j-1} T_a} \quad , \quad j = 1 \dots m$$

$$\lim_{\dot{x}(t) \rightarrow 0} K_r[x, \mathbf{z}_{K0}](t) = H_r[x, \mathbf{z}_{H0}](t)$$

$$\lim_{r \rightarrow 0} K_r[x, \mathbf{z}_{K0}](t) = L[x, \mathbf{z}_{L0}](t)$$

$$S(x(t)) := w_{S_0} x(t) + \int_{-\infty}^{\infty} w_S(r) S_s(x(t)) dr$$



Threshold-discrete approximation

$$S_\delta(x(t)) = (w_{S_{-l}} \quad \cdots \quad w_{S_0} \quad \cdots \quad w_{S_{+l}}) \cdot \begin{pmatrix} S_{S_{-l}}(x(t)) \\ \vdots \\ x(t) \\ \vdots \\ S_{S_{+l}}(x(t)) \end{pmatrix}$$

$$= \mathbf{w}_S^T \cdot \mathbf{S}_S(x(t))$$

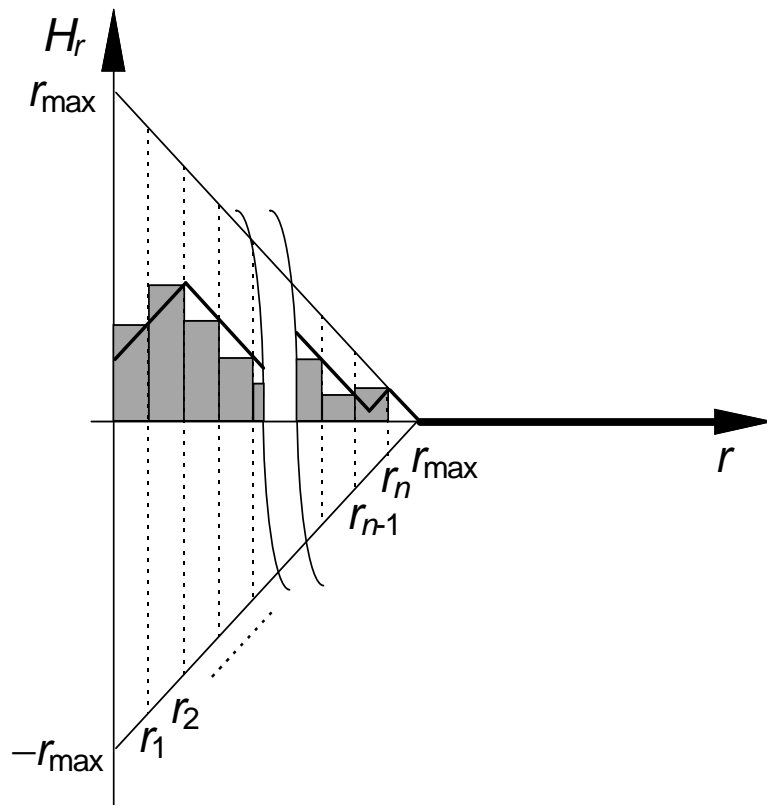
Conditions for strong monotonicity

$$\begin{pmatrix} 1 & \cdots & 1 & \cdots & 0 \\ \vdots & \ddots & \vdots & \ddots & \vdots \\ 0 & \cdots & 1 & \cdots & 0 \\ \vdots & \ddots & \vdots & \ddots & \vdots \\ 0 & \cdots & 1 & \cdots & 1 \end{pmatrix} \cdot \begin{pmatrix} w_{S_{-l}} \\ \vdots \\ w_{S_0} \\ \vdots \\ w_{S_{+l}} \end{pmatrix} - \begin{pmatrix} \varepsilon \\ \vdots \\ \varepsilon \\ \vdots \\ \varepsilon \end{pmatrix} \geq \begin{pmatrix} 0 \\ \vdots \\ 0 \\ \vdots \\ 0 \end{pmatrix}$$

$$\mathbf{U}_S \cdot \mathbf{w}_S - \mathbf{u}_S \geq \mathbf{o}$$

$$H[x, z_{H0}(r)](t) := w_{H0}x(t) + \int_0^{\infty} w_H(r)H_r[x, z_{H0}(r)](t)dr$$

Threshold-discrete approximation



$$H_{\delta}[x, z_{H0}](t) = (w_{H0} \quad w_{H1} \quad \dots \quad w_{Hn}) \cdot \begin{pmatrix} x(t) \\ H_{r_1}[x, z_{H01}](t) \\ \vdots \\ H_{r_n}[x, z_{H0n}](t) \end{pmatrix}$$

$$= \mathbf{w}_H^T \cdot \mathbf{H}_r[x, z_{H0}](t)$$

Conditions for inversion and dissipation

$$\begin{pmatrix} 1 & 0 & \dots & 0 \\ 0 & 1 & \dots & 0 \\ \vdots & \vdots & \ddots & \vdots \\ 0 & 0 & \dots & 1 \end{pmatrix} \cdot \begin{pmatrix} w_{H0} \\ w_{H1} \\ \vdots \\ w_{Hn} \end{pmatrix} - \begin{pmatrix} \varepsilon \\ 0 \\ \vdots \\ 0 \end{pmatrix} \geq \begin{pmatrix} 0 \\ 0 \\ \vdots \\ 0 \end{pmatrix}$$

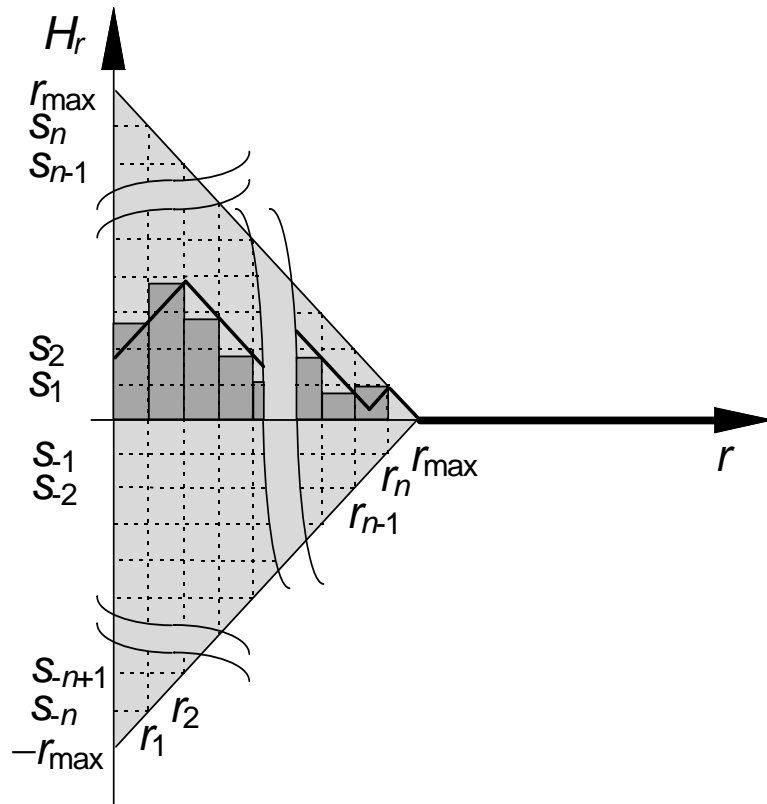
$$\mathbf{U}_H \cdot \mathbf{w}_H - \mathbf{u}_H \geq \mathbf{o}$$

$$R[x, z_{H0}(r)](t) := w_{H0}(x(t)) + \int_0^{\infty} w_H(H_r[x, z_{H0}(r)](t), r) dr + w_{off}$$

Threshold-discrete approximation

$$R_{\delta}[x, z_{H0}](t) = \sum_{i=0}^n w_{Hi}(H_{r_i}[x, z_{H0i}](t)) + w_{off}$$

$$\begin{aligned} R_{\delta\delta}[x, z_{H0}](t) &= \sum_{i=0}^n \sum_{j=-n+i}^{+n-i} w_{Sij} S_{s_j}(H_{r_i}[x, z_{H0i}](t)) + w_{off} \\ &= \mathbf{w}_R^T \cdot \mathbf{R}_{rs}[x, z_{H0}](t) \end{aligned}$$



Conditions for inversion and dissipation

$$\begin{pmatrix} \mathbf{U}_{S0} & \mathbf{O} & \cdots & \mathbf{O} & \mathbf{O} \\ \mathbf{O} & \mathbf{U}_{S1} & \cdots & \mathbf{O} & \mathbf{O} \\ \vdots & \vdots & \ddots & \vdots & \vdots \\ \mathbf{O} & \mathbf{O} & \cdots & \mathbf{U}_{Sn} & \mathbf{O} \\ \mathbf{O} & \mathbf{O} & \cdots & \mathbf{O} & 1 \end{pmatrix} \cdot \begin{pmatrix} \mathbf{w}_{S0} \\ \mathbf{w}_{S1} \\ \vdots \\ \mathbf{w}_{Sn} \\ w_{off} \end{pmatrix} - \begin{pmatrix} \varepsilon \\ \mathbf{O} \\ \vdots \\ \mathbf{O} \\ -\infty \end{pmatrix} \geq \begin{pmatrix} \mathbf{O} \\ \mathbf{O} \\ \vdots \\ \mathbf{O} \\ 0 \end{pmatrix}$$

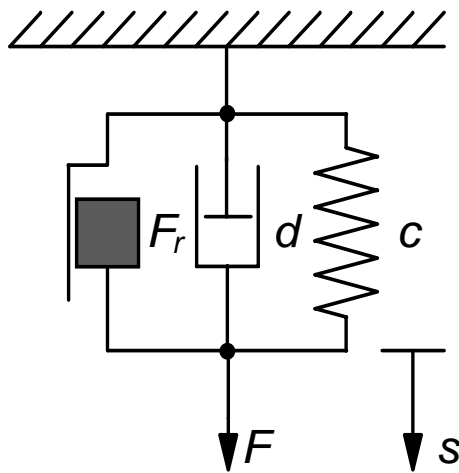
$$\mathbf{U}_R \cdot \mathbf{w}_R - \mathbf{u}_R \geq \mathbf{O}$$



$$K[x, \mathbf{z}_{K0}(r)](t) := w_{K0} L[x, \mathbf{z}_{L0}](t) + \int_0^{+\infty} w_K(r) K_r[x, \mathbf{z}_{K0}(r)](t) dr$$

Threshold-discrete approximation

$$\lim_{\dot{x}(t) \rightarrow 0} K[x, \mathbf{z}_{K0}(r)](t) = H[x, \mathbf{z}_{H0}(r)](t)$$



$$s(t) = c^{-1} K_{Fr, c/d}[F, s_0](t)$$



$$y(t) = w_K K_{ra}[x, y_0](t)$$

$$K_\delta[x, \mathbf{z}_{K0}](t) = (w_{K0} \quad w_{K1} \quad \dots \quad w_{Kn}) \cdot \begin{pmatrix} L[x, \mathbf{z}_{L0}](t) \\ K_{r_1}[x, \mathbf{z}_{K01}](t) \\ \vdots \\ K_{r_n}[x, \mathbf{z}_{K0n}](t) \end{pmatrix} = \mathbf{w}_K^T \cdot \mathbf{K}_r[x, \mathbf{z}_{K0}](t)$$

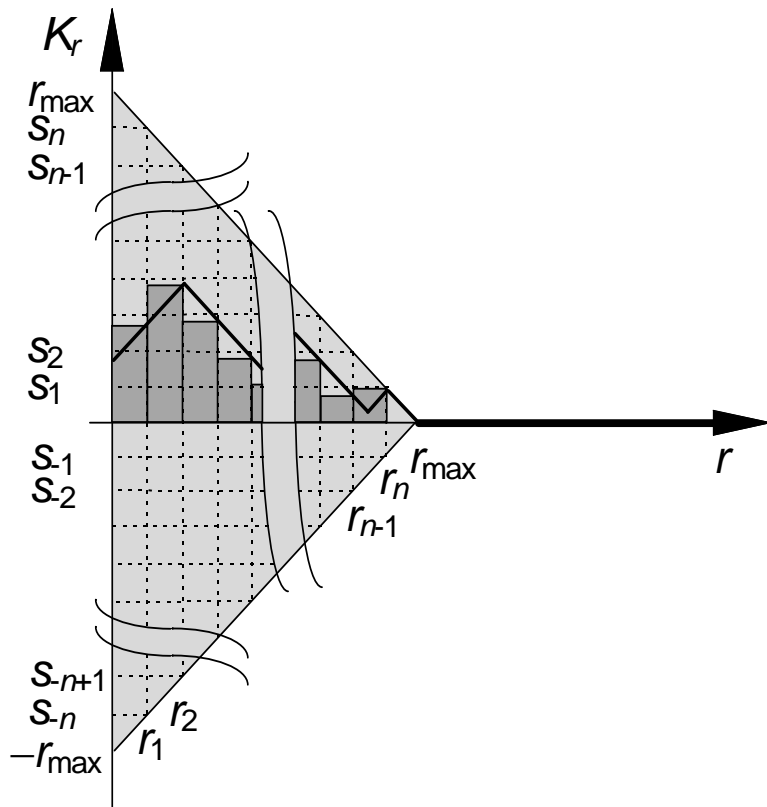
Conditions for dissipation

$$\begin{pmatrix} 1 & 0 & \dots & 0 \\ 0 & 1 & \dots & 0 \\ \vdots & \vdots & \ddots & \vdots \\ 0 & 0 & \dots & 1 \end{pmatrix} \cdot \begin{pmatrix} w_{K0} \\ w_{K1} \\ \vdots \\ w_{Kn} \end{pmatrix} - \begin{pmatrix} 0 \\ 0 \\ \vdots \\ 0 \end{pmatrix} \geq \begin{pmatrix} 0 \\ 0 \\ \vdots \\ 0 \end{pmatrix}$$

$$\mathbf{U}_K \cdot \mathbf{w}_K - \mathbf{u}_K \geq \mathbf{o}$$

$$C[x, \mathbf{z}_{K_0}(r)](t) := w_{K_0}(L[x, \mathbf{z}_{L_0}](t)) + \int_0^{+\infty} w_K(K_r[x, \mathbf{z}_{K_0}(r)](t), r) dr$$

$$\lim_{\dot{x}(t) \rightarrow 0} C[x, \mathbf{z}_{K_0}(r)](t) = R[x, \mathbf{z}_{H_0}(r)](t)$$



Threshold-discrete approximation

$$C_\delta[x, \mathbf{z}_{K_0}](t) = \sum_{i=0}^n w_{K_i}(K_{r_i}[x, \mathbf{z}_{K_0 i}](t))$$

$$\begin{aligned} C_{\delta\delta}[x, \mathbf{z}_{K_0}](t) &= \sum_{i=0}^n \sum_{j=-n+i}^{+n-i} w_{S_{ij}} S_{s_j}(K_{r_i}[x, \mathbf{z}_{K_0 i}](t)) \\ &= \mathbf{w}_C^T \cdot \mathbf{C}_{rs}[x, \mathbf{z}_{K_0}](t) \end{aligned}$$

Conditions for inversion and dissipation

$$\begin{pmatrix} \mathbf{U}_{S_0} & \mathbf{O} & \cdots & \mathbf{O} \\ \mathbf{O} & \mathbf{U}_{S_1} & \cdots & \mathbf{O} \\ \vdots & \vdots & \ddots & \vdots \\ \mathbf{O} & \mathbf{O} & \cdots & \mathbf{U}_{S_n} \end{pmatrix} \cdot \begin{pmatrix} \mathbf{w}_{S_0} \\ \mathbf{w}_{S_1} \\ \vdots \\ \mathbf{w}_{S_n} \end{pmatrix} - \begin{pmatrix} \mathbf{O} \\ \mathbf{O} \\ \vdots \\ \mathbf{O} \end{pmatrix} \geq \begin{pmatrix} \mathbf{O} \\ \mathbf{O} \\ \vdots \\ \mathbf{O} \end{pmatrix}$$

$$\mathbf{U}_C \cdot \mathbf{w}_C - \mathbf{u}_C \geq \mathbf{O}$$

## Prandtl-Ishlinskii creep extension

$$\begin{aligned}
H_{K\delta}[x, \mathbf{z}_{H0}, \mathbf{z}_{K0}](t) &:= H_\delta[x, \mathbf{z}_{H0}](t) + K_\delta[x, \mathbf{z}_{K0}](t) = \begin{pmatrix} \mathbf{w}_H^T & \mathbf{w}_K^T \end{pmatrix} \cdot \begin{pmatrix} \mathbf{H}_r[x, \mathbf{z}_{H0}](t) \\ \mathbf{K}_r[x, \mathbf{z}_{K0}](t) \end{pmatrix} \\
&= \mathbf{w}_{HK}^T \cdot \mathbf{H}_{Kr}[x, \mathbf{z}_{H0}, \mathbf{z}_{K0}](t) \\
\begin{pmatrix} \mathbf{U}_H & \mathbf{O} \\ \mathbf{O} & \mathbf{U}_K \end{pmatrix} \cdot \begin{pmatrix} \mathbf{w}_H \\ \mathbf{w}_K \end{pmatrix} - \begin{pmatrix} \mathbf{u}_H \\ \mathbf{u}_K \end{pmatrix} &\geq \begin{pmatrix} \mathbf{o} \\ \mathbf{o} \end{pmatrix} \Rightarrow \mathbf{U}_{HK} \cdot \mathbf{w}_{HK} - \mathbf{u}_{HK} \geq \mathbf{o}
\end{aligned}$$

## Preisach creep extension

$$\begin{aligned}
R_{C\delta\delta}[x, \mathbf{z}_{H0}, \mathbf{z}_{K0}](t) &:= R_{\delta\delta}[x, \mathbf{z}_{H0}](t) + C_{\delta\delta}[x, \mathbf{z}_{K0}](t) = \begin{pmatrix} \mathbf{w}_R^T & \mathbf{w}_C^T \end{pmatrix} \cdot \begin{pmatrix} \mathbf{R}_{rs}[x, \mathbf{z}_{H0}](t) \\ \mathbf{C}_{rs}[x, \mathbf{z}_{K0}](t) \end{pmatrix} \\
&= \mathbf{w}_{RC}^T \cdot \mathbf{R}_{Crs}[x, \mathbf{z}_{H0}, \mathbf{z}_{K0}](t) \\
\begin{pmatrix} \mathbf{U}_R & \mathbf{O} \\ \mathbf{O} & \mathbf{U}_C \end{pmatrix} \cdot \begin{pmatrix} \mathbf{w}_R \\ \mathbf{w}_C \end{pmatrix} - \begin{pmatrix} \mathbf{u}_R \\ \mathbf{u}_C \end{pmatrix} &\geq \begin{pmatrix} \mathbf{o} \\ \mathbf{o} \end{pmatrix} \Rightarrow \mathbf{U}_{RC} \cdot \mathbf{w}_{RC} - \mathbf{u}_{RC} \geq \mathbf{o}
\end{aligned}$$

$$H_\delta[x, \mathbf{z}_{H0}](t) = \mathbf{w}_H^T \cdot \mathbf{H}_r[x, \mathbf{z}_{H0}](t)$$

$$\mathbf{U}_H \cdot \mathbf{w}_H - \mathbf{u}_H \geq \mathbf{o}$$

Weight mapping:

$$\mathbf{w}'_H = \Phi_H(\mathbf{w}_H)$$

$$\mathbf{w}_H = \Phi_H(\mathbf{w}'_H)$$

Threshold mapping:

$$\mathbf{r}' = \Psi_H(\mathbf{w}_H, \mathbf{r})$$

$$\mathbf{r} = \Psi_H(\mathbf{w}'_H, \mathbf{r}')$$

Initial state mapping:

$$\mathbf{z}'_{H0} = \Theta_H(\mathbf{w}_H, \mathbf{z}_{H0})$$

$$\mathbf{z}_{H0} = \Theta_H(\mathbf{w}'_H, \mathbf{z}'_{H0})$$

$$H_\delta^{-1}[y, \mathbf{z}'_{H0}](t) = \mathbf{w}'_H{}^T \cdot \mathbf{H}_r[y, \mathbf{z}'_{H0}](t)$$

$$H_{K\delta}[x, \mathbf{z}_{H0}, \mathbf{Z}_{K0}](t) := H_\delta[x, \mathbf{z}_{H0}](t) + K_\delta[x, \mathbf{Z}_{K0}](t) = \mathbf{w}_{HK}^T \cdot \mathbf{H}_{Kr}[x, \mathbf{z}_{H0}, \mathbf{Z}_{K0}](t)$$

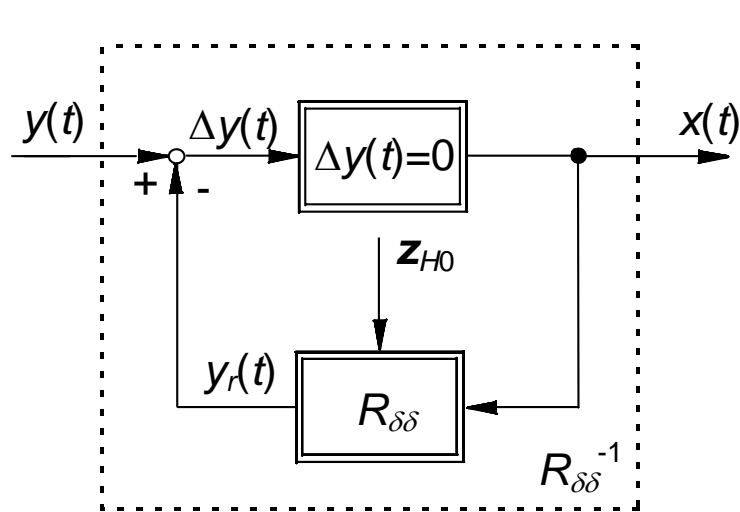
$$\mathbf{U}_{HK} \cdot \mathbf{w}_{HK} - \mathbf{u}_{HK} \geq \mathbf{0}$$

Weight mapping:	$\mathbf{w}'_H = \Phi_H(\mathbf{w}_H)$	↓	$\mathbf{w}_H = \Phi_H(\mathbf{w}'_H)$
Threshold mapping:	$\mathbf{r}' = \Psi_H(\mathbf{w}_H, \mathbf{r})$	↑	$\mathbf{r} = \Psi_H(\mathbf{w}'_H, \mathbf{r}')$
Initial state mapping:	$\mathbf{z}'_{H0} = \Theta_H(\mathbf{w}_H, \mathbf{z}_{H0})$	↑	$\mathbf{z}_{H0} = \Theta_H(\mathbf{w}'_H, \mathbf{z}'_{H0})$

$$H_{K\delta}^{-1}[y, \mathbf{z}'_{H0}, \mathbf{Z}'_{K0}](t) \Leftrightarrow x(t) = H_\delta^{-1}[y - K_\delta[x, \mathbf{Z}_{K0}], \mathbf{z}'_{H0}](t) = \mathbf{w}'_H{}^T \cdot \mathbf{H}_{r'}[y - \mathbf{w}'_K{}^T \cdot \mathbf{K}_r[x, \mathbf{Z}_{K0}], \mathbf{z}'_{H0}](t)$$

$$R_{\delta\delta}[x, z_{H0}](t) = \mathbf{w}_R^T \cdot \mathbf{R}_{rs}[x, z_{H0}](t)$$

$$\mathbf{U}_R \cdot \mathbf{w}_R - \mathbf{u}_R \geq \mathbf{o}$$



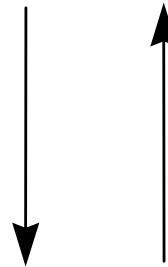
$$R_{\delta\delta}^{-1}[y, z'_{H0}](t)$$



$$y(t) - \mathbf{w}_R^T \cdot \mathbf{R}_{rs}[x, z_{H0}](t) = 0$$

$$R_{C\delta\delta}[x, \mathbf{z}_{H0}, \mathbf{Z}_{K0}](t) := R_{\delta\delta}[x, \mathbf{z}_{H0}](t) + C_{\delta\delta}[x, \mathbf{Z}_{K0}](t) = \mathbf{w}_{RC}^T \cdot \mathbf{R}_{Crs}[x, \mathbf{z}_{H0}, \mathbf{Z}_{K0}](t)$$

$$\mathbf{U}_{RC} \cdot \mathbf{w}_{RC} - \mathbf{u}_{RC} \geq \mathbf{o}$$



$$R_{C\delta\delta}^{-1}[y, \mathbf{z}'_{H0}, \mathbf{Z}'_{K0}](t) \Leftrightarrow x(t) = R_{\delta\delta}^{-1}[y - C_{\delta\delta}[x, \mathbf{Z}_{K0}], \mathbf{z}'_{H0}](t)$$



$$x(t) = R_{\delta\delta}^{-1}[y - \mathbf{w}_C^T \cdot \mathbf{C}_{rs}[x, \mathbf{Z}_{K0}], \mathbf{z}'_{H0}](t)$$

Error model: 
$$E[x](t, y(t), \mathbf{w}_R) := R_{\delta\delta}[x, \mathbf{z}_{H0}](t) - y(t) = \mathbf{w}_R^T \cdot \mathbf{R}_{rs}[x, \mathbf{z}_{H0}](t) - y(t)$$

Cost function: 
$$V(\mathbf{w}_R) = \frac{1}{2} \int_{t_0}^{t_E} E^2[x](t, y(t), \mathbf{w}_R) dt = \frac{1}{2} \mathbf{w}_R^T \cdot \mathbf{A}_R \cdot \mathbf{w}_R + \mathbf{b}_R^T \cdot \mathbf{w}_R + c_R$$

$$\mathbf{A}_R = + \int_{t_0}^{t_E} \mathbf{R}_{rs}[x, \mathbf{z}_{H0}](t) \mathbf{R}_{rs}^T[x, \mathbf{z}_{H0}](t) dt$$

1. Step

$$r_i = \frac{i}{n+1} \max_{t_0 \leq t \leq t_E} \{|x(t)|\}$$

$$s_i = \frac{i}{n+1} \max_{t_0 \leq t \leq t_E} \{|x(t)|\}$$

$$z_{H0i} = 0$$

$$\mathbf{b}_R = - \int_{t_0}^{t_E} y(t) \mathbf{R}_{rs}[x, \mathbf{z}_{H0}](t) dt$$

2. Step

$$\operatorname{argmin}\{V(\mathbf{w}_R)\}$$

u.B.v.

$$\mathbf{U}_R \cdot \mathbf{w}_R - \mathbf{u}_R \geq \mathbf{o}$$

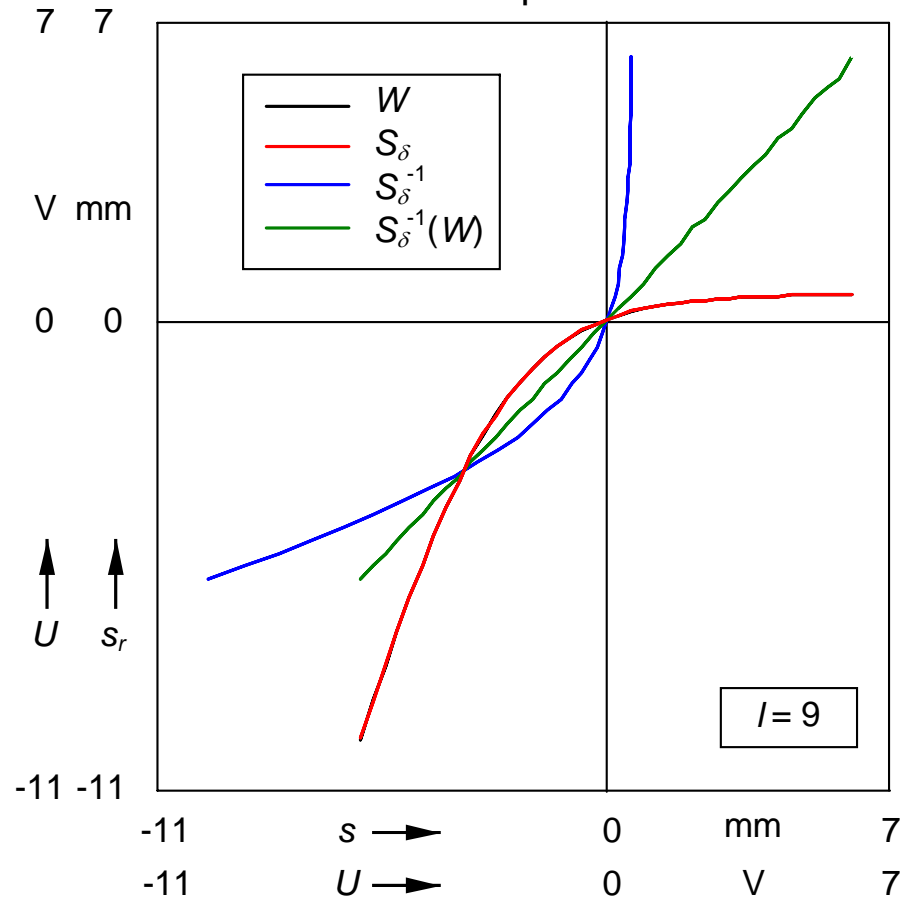
$$c_R = + \frac{1}{2} \int_{t_0}^{t_E} y^2(t) dt$$

3. Step

Numerical inversion

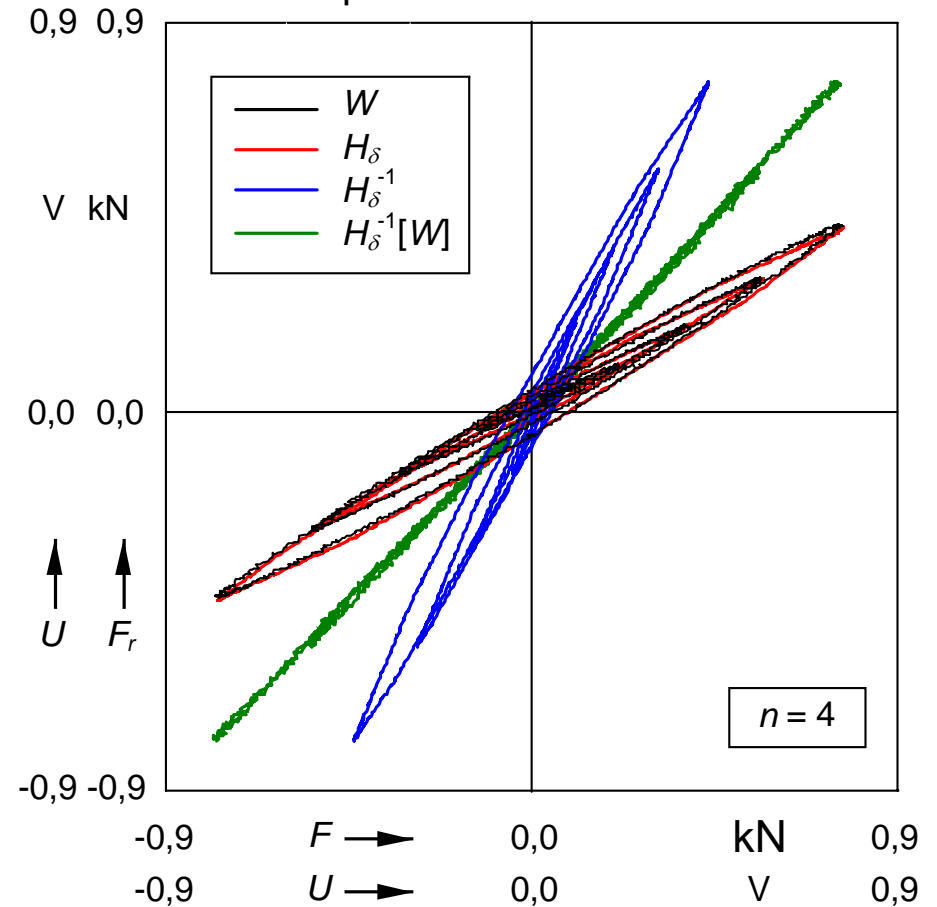


Memoryless nonlinearity of an inductive position sensor



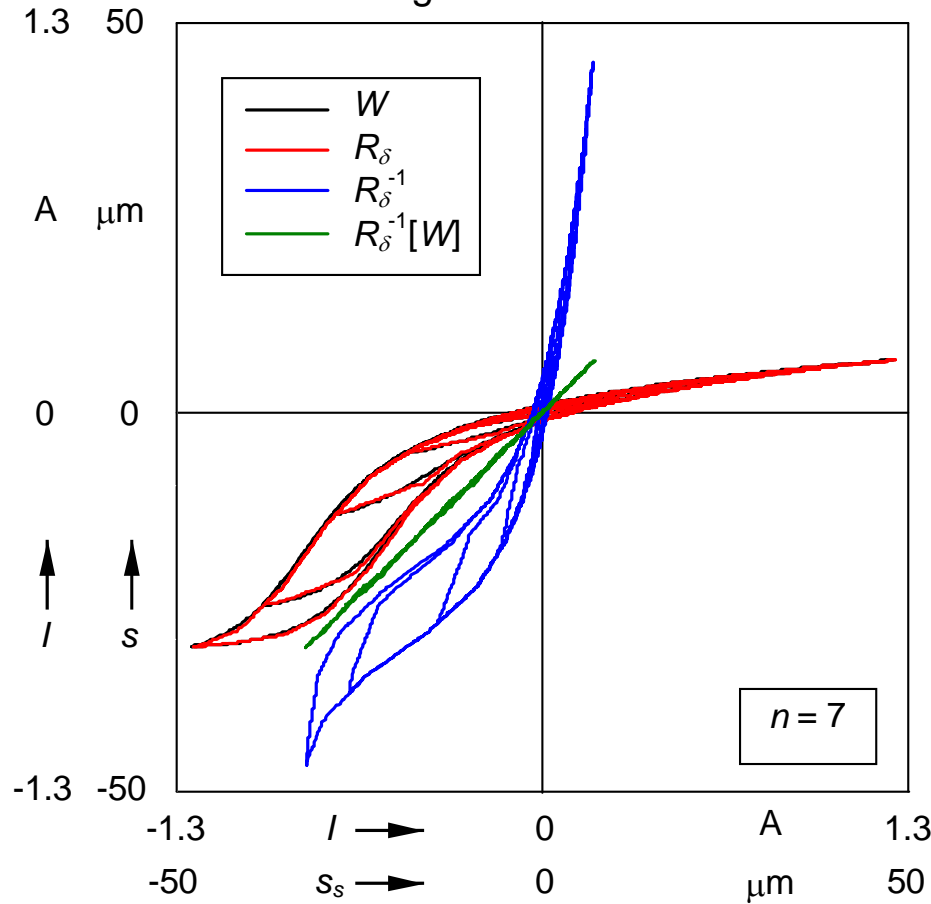
$$e_{S_\delta} = \frac{\|S_\delta(s) - U\|_\infty}{\|S_\delta(s)\|_\infty} = 0,3\%(57\%)$$

Prandtl-Ishlinskii-type hysteretic nonlinearity of a piezoelectric force sensor



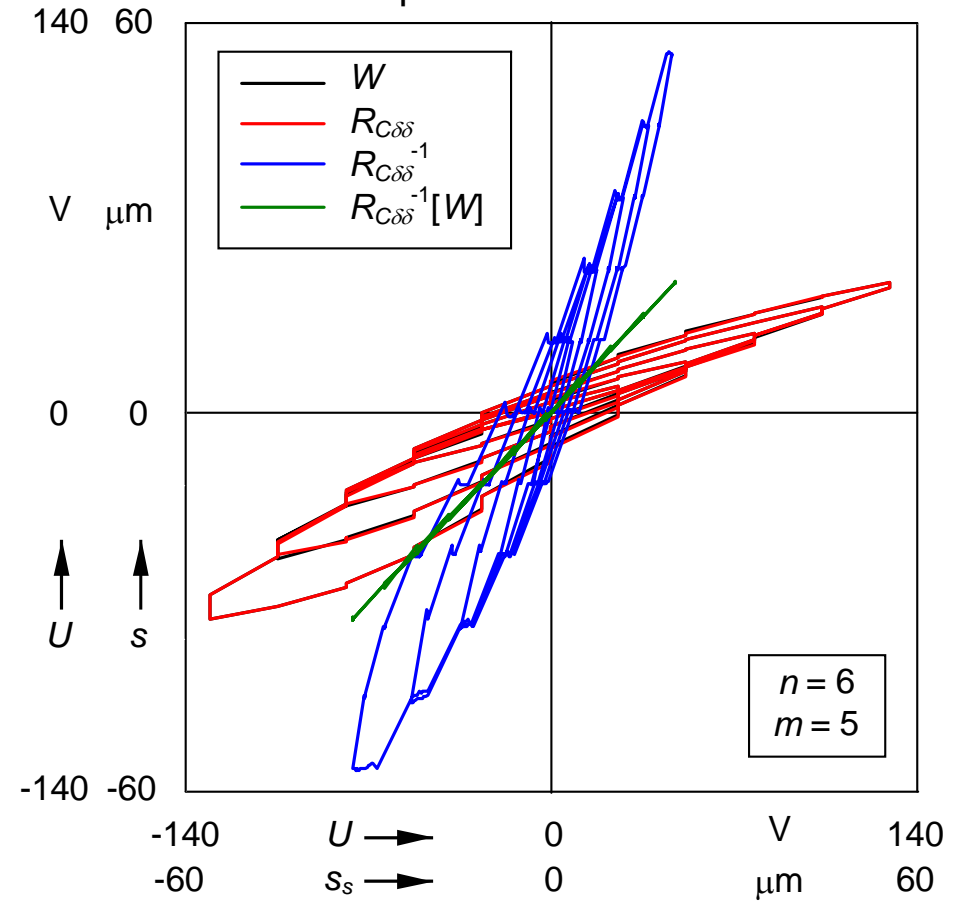
$$e_{H_\delta} = \frac{\|H_\delta[F, \mathbf{z}_{H0}] - U\|_\infty}{\|H_\delta[F, \mathbf{z}_{H0}]\|_\infty} = 5,1\%(12,8\%)$$

Preisach-type hysteretic nonlinearity of a magnetostrictive actuator

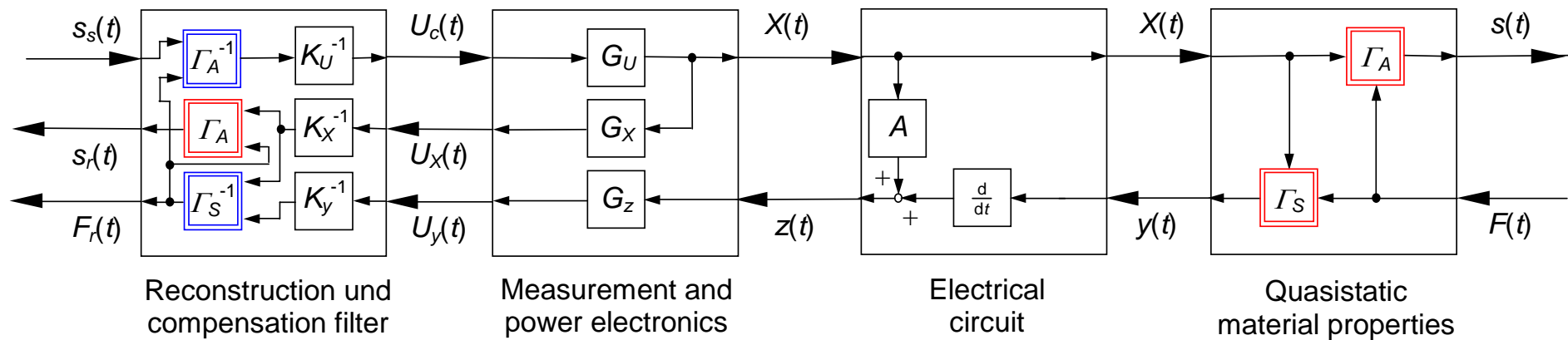


$$e_{R_\delta} = \frac{\|R_\delta[I, \mathbf{z}_{H0}] - s\|_\infty}{\|R_\delta[I, \mathbf{z}_{H0}]\|_\infty} = 2,2\%(78,9\%)$$

Preisach-type memory nonlinearity of a piezoelectric actuator



$$e_{R_{C\delta\delta}} = \frac{\|R_{C\delta\delta}[U, \mathbf{z}_{H0}, \mathbf{Z}_{K0}] - s\|_\infty}{\|R_{C\delta\delta}[U, \mathbf{z}_{H0}, \mathbf{Z}_{K0}]\|_\infty} = 1,7\%(39,6\%)$$

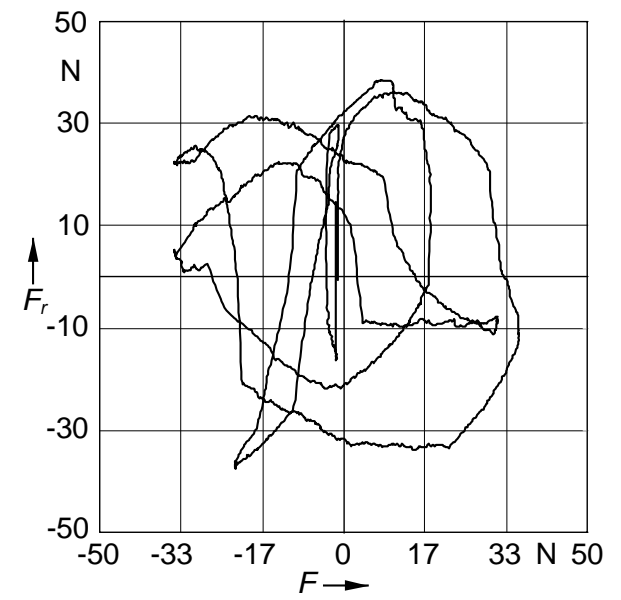
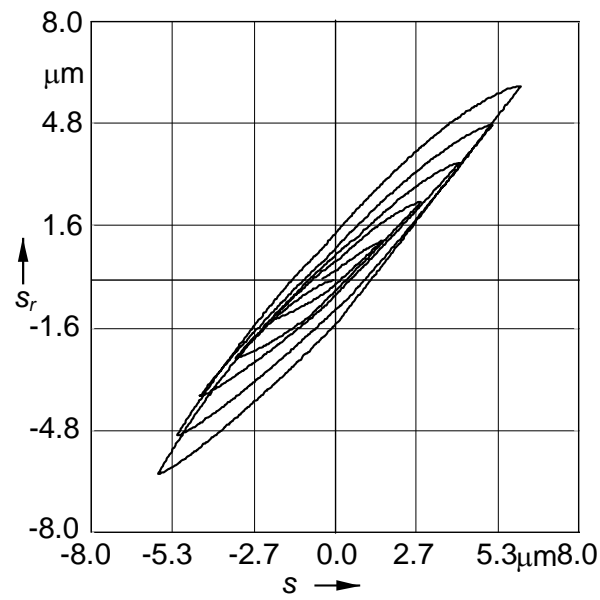
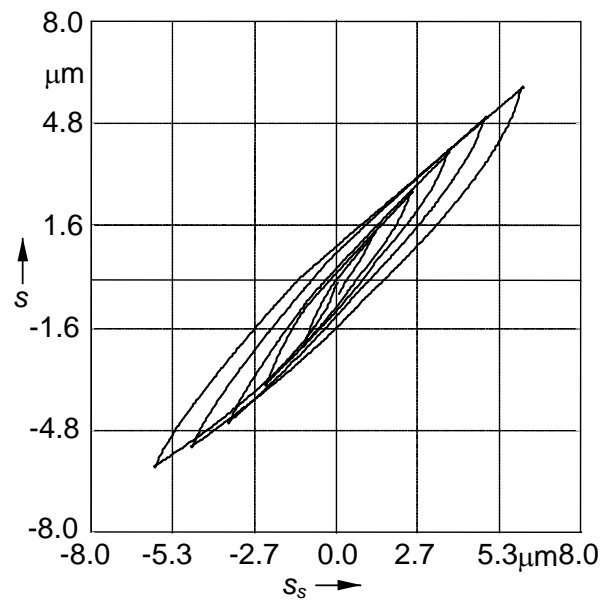
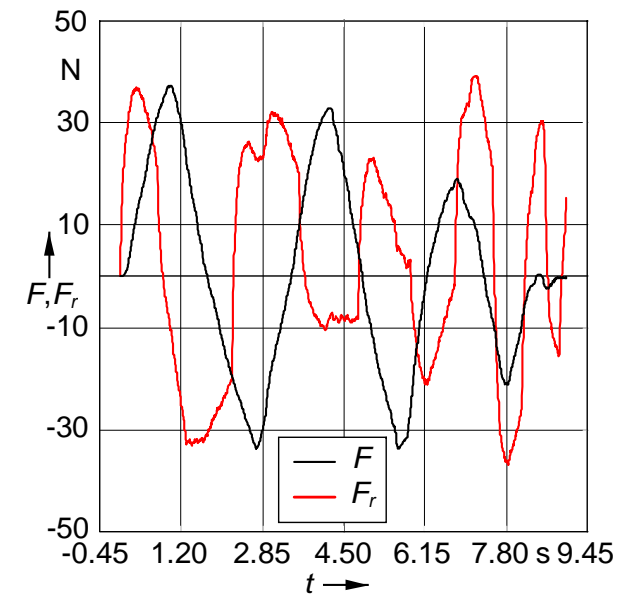
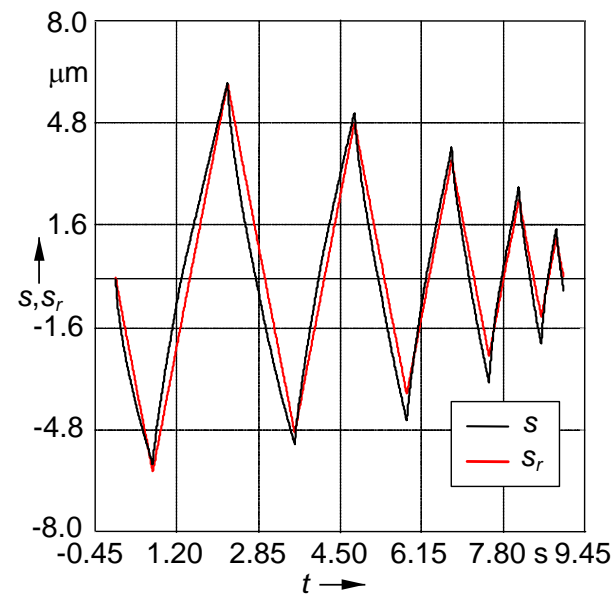
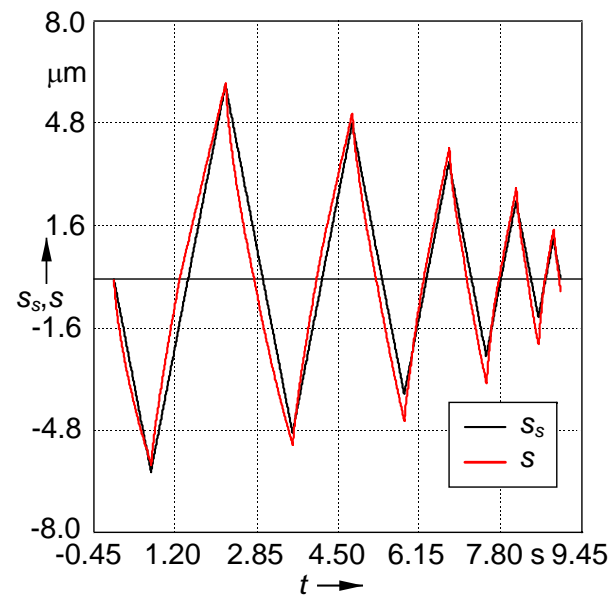


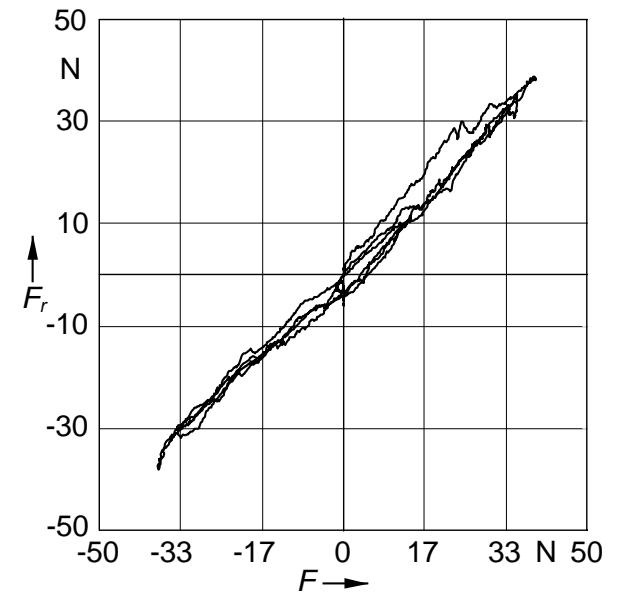
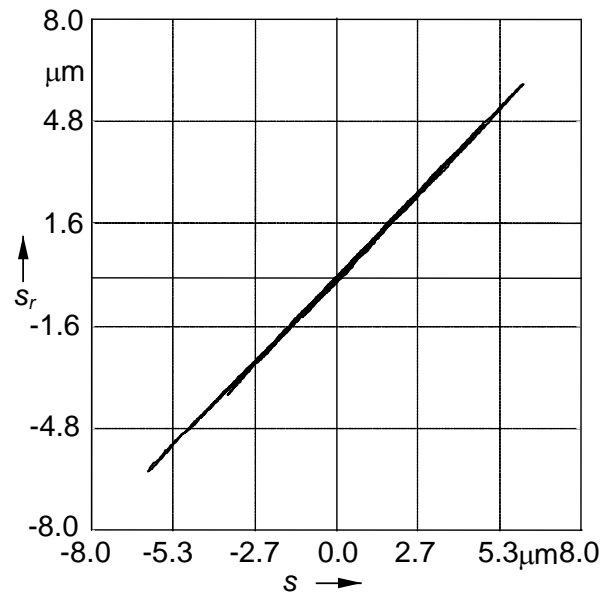
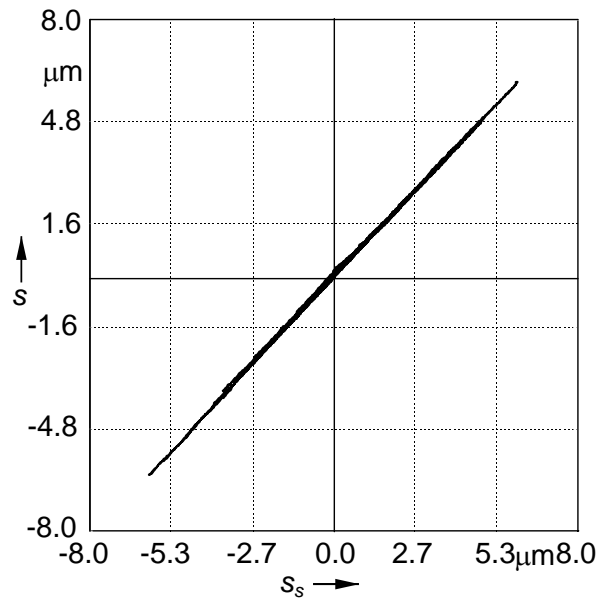
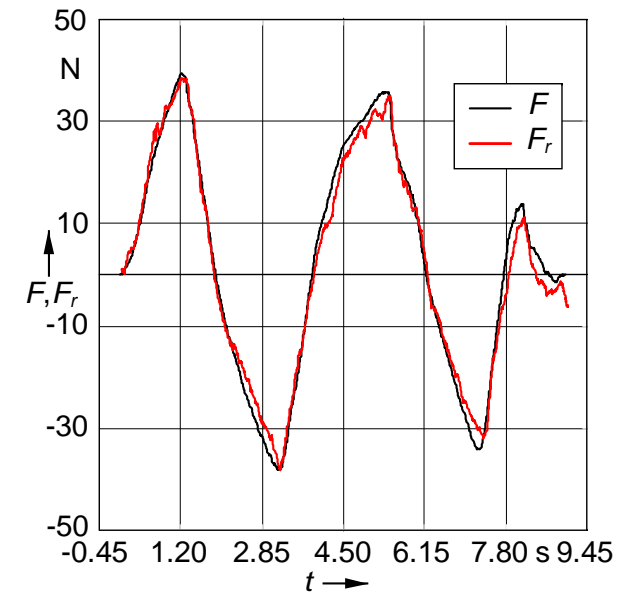
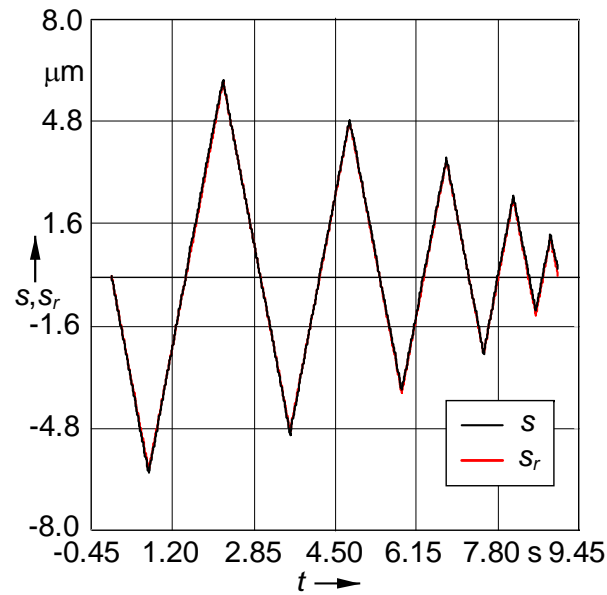
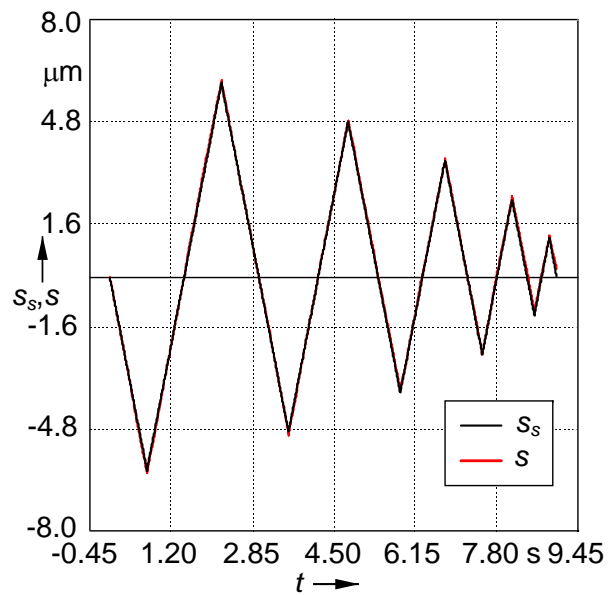
$$\begin{aligned}
 F_r(t) &= \Gamma_S^{-1}[K_X^{-1}U_x, K_Y^{-1}U_y](t) & U_x(t) &= G_X[X](t) & U(t), I(t) &\Rightarrow X(t) & z(t) &= \dot{y}(t) + AX(t) \\
 s_r(t) &= \Gamma_A[K_X^{-1}U_x, F_r](t) & U_y(t) &= G_Z[z](t) & q(t), \psi(t) &\Rightarrow y(t) & y(t) &= \Gamma_S[X, F](t) \\
 U_C(t) &= K_U^{-1}\Gamma_A^{-1}[s_s, F_r](t) & X(t) &= G_U[U_C](t) & i(t), u(t) &\Rightarrow z(t) & s(t) &= \Gamma_A[X, F](t) \\
 & & & & G, R &\Rightarrow A & &
 \end{aligned}$$

$$\Downarrow$$

$$\begin{pmatrix} F_r(t) \\ s_r(t) \\ s(t) \end{pmatrix} = \begin{pmatrix} 1 & 0 & 0 \\ 0 & 1 & 0 \\ 0 & 0 & 1 \end{pmatrix} \begin{pmatrix} F(t) \\ s(t) \\ s_s(t) \end{pmatrix}$$







1. Self-learning and Adaptive Compensators for Complex Memory Nonlinearities
2. Realisation of Compensators with FPGA's for high-speed Applications
3. Integration into high-performance control strategies for mechatronic components

# Thank you for your attention

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